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HETEROSUBSTITUTED CARBOCYCLIC α -AMINO ACIDS. A REVIEW

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M. L. Gelmi* and D. Pocar

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HETEROSUBSTITUTED CARBOCYCLIC & AMINO ACIDS. A REVIEW

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INTRODUCTION

In recents years,¹ increased attention has been focused on the preparation of carbocyclic α -amino acids (Acc) characterized by α , α -substitution which improves stability towards hydrolytic metabolic degradation. Furthermore, the conformational rigidity and the presence of a further substituent on the ring allow for the formation of stereoisomeric derivatives whose interest is related to the attempts to clarify the conformational role of the substituent in bioreceptorial interactions.^{1c,2} These structural features make carbocyclic amino acids important biological targets both as single molecules and as components of bioactive peptides in place of natural amino acids. In these cases, important changes in peptide conformation were observed and consequent change of interaction with enzymatic active site produces a change of bioactivity.³

As evinced by the increasing number of papers in the literature, a great deal of effort has been expended in the preparation of carbocyclic amino acids unsubstituted on the ring or substituted with alkyl or aryl groups.¹ Recently, increased attention as been focused on the preparation of the above compounds having one or more heterosubstituents linked to the ring. Heteroatoms such as oxygen, sulfur and nitrogen at the β - or γ -position allow the acquisition of constrained amino acids in which the skeleton of a natural amino acid is included. The presence of more than one heteroatom allows to change the polarity of the amino acid with consequent change of bioavailability. For example, a new and very promising research field is related to the preparation of hydroxy- and polyhydroxycarbocyclic amino acids, which are considered mimetic of carbohydrates but are characterized by a greater metabolic stability. The presence of a phosphonate group is very important in amino acids having agonist or antagonist activity against amino acid receptors in the CNS system. Furthermore, heterosubstituted carbocyclic amino acids have been used as the key starting materials for the preparation of other classes of non-heterosubstituted amino acids, which are usually bioactive molecules, exploiting the reactivity of the heterosubstituent.

I. GENERAL CONSIDERATIONS

The aim of this review is to present an as complete description as possible and classification of synthetic methodologies of the known carbocyclic amino acids (generally defined as Ac_nc) bearing one or more substituents linked to the carbocyclic ring through a heteroatom. To facilitate the location of an item of interest, the carbocyclic amino acids are classified according to ring size. Accordingly, the main sections consider 1-aminocyclopropane- (Ac_3c), 1-aminocyclobutane- (Ac_4c), 1-aminocyclopentane- (Ac_5c), 1-aminocyclohexane-(Ac_6c), 1-aminocycloheptane-1-carboxylic acids (Ac_7c), respectively. Mention is made also of the more representative classes of the corresponding bicyclic compounds, *i.e.* 2-aminobicyclo[3.1.0]hexane- ($Ac_{[3.1.0]}c$), 2-aminobicyclo[2.2.1]heptane- ($Ac_{[2.2.1]}c$) and 2-aminobicyclo[2.2.2]octane-2-carboxylic acids ($Ac_{[2.2.2]}c$).

A further classification is by the different heteroatom substituents. Thus in each chapter, sections are to be found dedicated to amino acids substituted with halo, nitrogen, oxygen, sulphur and phosphorus groups. For each compound or group of compounds, methods of synthesis are detailed.

Clearly, the above classification does not allow the grouping of the synthetic methodologies. However, this is of little importance because only a few general strategies were used to obtain the basic ring of 1-aminocycloalkane-1-carboxylic acids. Many methodologies are specific and, though important by themselves, they have been used only in isolated cases. Accordingly they cannot be incorporated in general schemes. The more general and wide used synthetic processes are four and are indicated as methods A, B, C, D listed below. In the text, for each described procedure, the specific method has been indicated whenever possible.

1. Transformations and derivatization reactions of pre-existing cyclic compounds (*Meth. A*). This method was used mainly for the preparation of Ac_4c , Ac_5c , Ac_6c , $Ac_{[2.2.1]}c$ and $Ac_{[2.2.2]}c$ compounds. The good availability of suitably functionalised starting compounds is essential.

2. Cyclocondensations reactions of open-chain compounds (Meth. B). Not surprisingly, this methodology is the most general one and offers a large number of possibilities to easily produce all the rings from the three-membered to the six-membered and also [3.1.0]-membered ones. The necessary functional groups are easily created during the cyclization reaction.

3. Cycloaddition reactions (Meth. C). They appear to be used as the method of choice for the direct or indirect obtention, in stereocontrolled way, of three-membered rings (diazo compounds and alkenes), six-, [2.2.1]- and [2.2.2]-membered rings, (Diels-Alder reaction of substituted dienes with functionalised dienophyles).

4. Ring closing metathesis (RCM) (Meth. D). This procedure has been used for

preparing rings from five-membered to seven-membered.

In general, the functionalization with the amino acid moiety of the ring was done: a) both for methodology A and B using i) the Strecker or Bucherer-Berg reactions, when starting from a ketone or ii) by the classical Hofmann or Curtius rearrangements when starting from dicarboxylic acid derivatives;

b) for methodology C using *i*) conditions a) indicated above or *ii*) using a dienophile containing the amino acid moiety;

c) for methodology D using chiral bislactim compounds and hydrolysis after RCM reaction.

II. 1-AMINOCYCLOPROPANE-1-CARBOXYLIC ACIDS

Two general and useful synthetic approaches have been used for the preparation of 1aminocyclopropanecarboxylic acids, namely the reaction of olefin derivatives with diazo compounds (Meth. C) and the intramolecular cyclocondensation reaction (Meth. B). As substituents, both halogen, oxygen and sulfur atoms have been linked to the ring. Cycloaddition reactions of diazomethane to readily available heterosubstituted alkylideneoxazolones (*Scheme 3*) is probably the method of choice for producing cyclopropane amino acids. Procedures are straightforward and yields are generally satisfactory. In general, a medium *cis/trans* diastereoselection is observed in favor of the *cis* isomer. Using Meth. C a single example of chiral synthesis of $Ac_{3}c$ compounds was reported starting from chiral acrylates (*Scheme 3*). Two examples on the use of Meth. B were reported. In this case starting from a chiral chain good results in term of enantioselection were achieved (*Scheme 7*). It is to be underlined that with the exception of halogen-substituted compounds, no examples of non protected amino acids were reported probably due to the unstability of heterosubstituted rings.

1. Halo Ac₃c Compounds

The main synthetic approach to 2-halo compounds follows methodology C and reaction of a halocarbene with an olefin or reaction of a haloolefin and diazomethane were used. Monofluoro- and 2,2-difluorocyclopropane carboxylic acids have been prepared by relatively simple procedures (*Schemes 1* and 2). However, only in the second case an optically active compound was obtained. Recently⁴ the synthesis (Meth. C) of diasteromeric 2-fluoro-1-amino-cyclopropane-1-carboxylic acids 5 (FAc₃c) was reported starting from the 2-aryl-3-fluoroacrylate 1 which was reacted with diazomethane giving a mixture of *trans*- and *cis*-cyclopropane carboxylic esters 2 (*trans/cis* = 3:1) (*Scheme 1*). After transformation of the ester group into the protected amino group (compounds 3), the aryl group was oxidized giving compounds 4 which were hydrolyzed to amino acids 5.



a) CH_2N_2/Et_2O , 0°C; b) hv, acetone (90%); c) NH_2NH_2 , H_2O , EtOH; d) HCl, $NaNO_2$, then ROH, reflux (54%); e) $NaIO_4/RuCl_3$, $CCl_4/MeCN/H_2O$ or O_3/H_2O_2 , CH_2Cl_2 , reflux (95%); f) R = t-Bu: aq. HCl/AcOEt; R = Et: HBr/AcOH, reflux (30%) Scheme 1

The enantioselective synthesis of R-1-amino-2,2-difluorocyclopropane-1-carboxylic acid 11⁵ was achieved according to Meth. C starting from diacetate 6 which was reacted with difluorocarbene giving 7 (*Scheme 2*).



a) CIF₂CCO₂Na, diglyme, 180°C; b) K₂CO₃, MeOH/H₂O (45%); c) Vinyl acetate, PS (96%); d) Jones oxid.; e) DPPA/t-BuOH/TEA, benzene, reflux; f) aq. HCl/AcOEt (46%) Scheme 2

The lipase-catalyzed asymmetric acetylation with Amano PS from Pseudomonas

cepacia of the pro-chiral alcohol **7** gave the chiral monoacetate **8** in excellent yield and enantioselectivity (88% *ee*). Compound **8** was transformed into **11** according to the synthetic procedure depicted in *Scheme 2*.

The synthesis of chloro and bromo spiro compounds 13a,b (*Scheme 3*), the precursors of 2-chloro- or 2-bromo Ac_3c compounds, was reported⁶ using the 4-halomethylene-2-phenyl-5(4*H*)oxazolones 12a,b. The reaction resulted in the formation of a mixture of *cis*- and *trans*-spiro compounds 13a,b. In both cases the diazomethane insertion by-products 14a,b were obtained. The formation of compounds 13a was favored starting from the chloro derivative 12a (73%; *cis/trans* = 20:53). This ratio has been revised (*cis/trans* = 53:20).^{6d} By way of contrast, starting from 12b, compounds 13b were obtained as the minor products (17%; *cis/trans* = 15:2.5). Two other synthetic approaches to bromo derivatives were reported. The 2-bromo Ac_3c derivative 22⁷ is the synthetic intermediate for the preparation of 1-amino-2-methylenecyclo-propane-1-carboxylic acid 23, an Ac_3c deaminase inhibitor. As depicted in *Scheme 4* compound



a) CH₂N₂, CH₂Cl₂; b) EtOH, DMAP (60-77%); c) I₂, EtOH (97%); d) RBr, CTACl, NaOH, THF/H₂O, amino-iminomethanesulfinic acid (67-74%); e) (-)-menthol, (Et₂SnCl)₂O, benzene, reflux (78%); f) 150°C (65%)

Scheme 3

21 was obtained (Meth. C) from 2-bromoprop-2-en-1-ol which was reacted with diazomalonate. The amino acid derivative **22** was obtained from compound **21** by the Curtius reaction.



A different approach (Meth. B) to introduce the bromine atom on the cyclopropyl ring was followed by Wick *et al.* (*Scheme 5*).⁸ By reaction of epichlorohydrin and dimethyl malonate the lactone **24** was obtained which was selectively transformed into the monoamide **25** after



a) MeONa, MeOH; b) NH₃/MeOH; c) TBDMSCI; d) Pb(OAc)₄, *t*-BuOH, then Bu₄NF; e) RuCl₃/NaIO₄ (38%); f) NMM/CICO₂*i*-Bu, -15°C; g) NHPT, -15°C; h) ALBN/BrCCl₃, reflux (52%); i) 6N HCl, 80°C (*cis:* 68%; *trans:* 75%)

Scheme 5

reaction with ammonia and protection of the hydroxy group. The amido group was transformed into the protected amino group and, after deprotection of the hydroxy group and its oxidation under mild conditions, compound **26** was obtained. By the radical decarboxylative bromination, according to Hunsdiecker reaction, the bromo compounds *cis*- and *trans*-**27** (3:1) were obtained and separated. Complete hydrolysis allowed the isolation of the amino acids *cis*- and *trans*-**28**. Comparing this synthetic procedure to those reported in *Scheme 3* it has to be observed that the overall yields of protected amino acid derivatives **13b** and **27** are comparable (less than 20%), but the diastereoselection is better when starting from oxazolone.

The formation of dichloro amino acids **30a,b**, as by products, was reported by Schwas *et al.*⁹ from methyl acetylenedicarboxylate and dimethylallylamines **29** in CHCl₃ as the solvent and a dichlorocarbene donor (Meth. C) (*Scheme 6*).



2. Oxygen Ac₃c Compounds

No free OH-substituted amino acids have been reported. Following Meth. B, Cativiela *et al.*¹⁰ reported the diastereoselective synthesis of chiral (1S,2R)-2-benzyloxy derivative 33 (*Scheme 7*) from the corresponding nitrile 32a. The latter was obtained with compound 32b in good diastereomeric excess by an intramolecular cyclization of chiral compounds 31a or 31b (32a/32b, 98:2) under basic conditions. However, nor nitriles 32 nor the amide 33 have been hydrolyzed to the corresponding acids.



A similar situation is depicted in *Scheme 3*. According to Meth. C, the 4-acyloxymethylene-2-phenyl-5(4*H*)oxazolones **12c**, d^{6c} can be used for the preparation of 2-acyloxy-1-aminocyclopropanecarboxylic acid derivatives **13c** and **13d** which were obtained in 76% and 73% yield, respectively which low diastereoselection (*cis/trans* = 34:42 and 43:30, respectively).

3. Sulfur Ac₁c Compounds

Cyclopropane amino acids bearing a RS substituent have been prepared in fair number by relatively short procedures and with appreciable diastereo- and enantioselectivity. Examples are reported in Scheme 3.11 In fact, compounds 13,15,17 were obtained according to Meth. C from 4-alkyl- or 4-phenylsulfanylmethylene-2-phenyl-5(4H)-oxazolones Z/E-12e-h which, on reacting with diazomethane (affording spirooxazolones 13e-h: cis/trans = 3:1 to 5:1 ratio) and ethanolysis, were transformed into compounds 15e-h. The trityl derivative 15h is useful for the preparation of a large number of 2-alkylsulfanyl derivatives 17. In fact, on treating cis-15h with iodine, the disulfide derivatives 16 were obtained and alkylated under PTC conditions in the presence of amino-iminomethanesulfinic acid, as the reductant, giving the acids 17a,b. The same authors¹² have achieved the asymmetric synthesis of the 1-amino-2-S-trityl Ac₃c derivatives from chiral (-)-menthyl aminoacrylate (Z)-18a obtained as depicted in Scheme 3. The reaction of compound 18a with diazomethane gave two stable diastereomeric pyrazolines 19a and 19b (1:1.4) with cis relationship between nitrogen and sulfur atoms. On melting at 150° for ten minutes, the pyrazolines 19a and 19b gave cyclopropyl compounds $1R_{2}R_{2}$ and $1S_{2}S_{2}$ and $1S_{2}$ a This transformation occurs with retention of configuration at C- α of the amino acid. The synthesis of enantiomeric compounds of 20a and 20b was effected.

III. 1-AMINOCYCLOBUTANE-1-CARBOXYLIC ACIDS

The 3-heterosubstituted Ac_4c compounds are highly representative and the most common method for their preparation consists in the use of functionalized heterosubstituted cyclobutanes (*i.e.* heterosubstituted cyclobutanones or cyclobutanecarboxylic acids from a cyclocondensation reaction of heterofunctionalized chains; Meth. B). A different approach takes advantage of the use of heterofunctionalized bicyclo[1.1.0]butanes (Meth. A).

1. Halo Ac₄c Compounds

The method for preparing 3-fluoro derivatives was applied only to labeled halogen derivatives and this approach (triflate exchange) (*Scheme 8*) can be used also for larger-ring compounds, thus appearing of general scope. Diastereometric separation is possible. Similarly, a



a) NaH, CH₂(CO₂Et)₂, dioxane; b) NH₄OH; c) NaOCl, H₂O, 0°C (60%); d) KOH/EtOH, H₂O, then 6M HCl (72%); e) Ba(OH)₂, then H₃O⁺; f) (*t*-BuCO)₂O, MeOH, TEA, 60°C; g) R = Me: CH₂N₂, Et₂O (n = 1: 30%); h) R = Et: DPPA, TEA, toluene 80°C, then *t*-BuOH, 110°C (58%); i) H₂, Pd/C, MeOH (89%); l) (Tf)₂O, CH₂Cl₂, Py (64%); m) X = ¹⁸F: K⁺/¹⁸F⁻; X = ¹²³I: [¹²³I]-NaI; K222, H₂O/MeCN; n) 6M HCl, X = F: 30%; o) R = Me: PCC, DMF; p) R = Et: RuO₄, NaIO₄, H₂O/CCl₄ (80%); q) NH₂NH₂, DBN, EtOH, reflux; r) 3% H₂O₂, [¹²³I]-NaI, then 0.1N HCl; s) BnONH₂, NaBH₃CN, MeOH (50%) Scheme 8

3-iodo compound was prepared. Another way to the same iodo compound was indicated, probably of low preparative value (no indication of yield and absolute configuration). The new tumor-avid labeled 1-amino-3-fluorocyclobutane-1-carboxylic acid (FAc₄c) *trans*-**39a** has been synthesized¹³ from **34a**, obtained by reaction of diethyl malonate and 1-chloro-2-benzyloxy-3bromopropane (Meth. B). Compound **34a** gave a mixture of diastereomeric hydantoins **35a** (70%, *cis/trans* = 75:25) which were separated. The main compound *cis-***35a** was transformend into the aminoester *cis-***37a** (*Scheme 8*). Deprotection of the oxygen atom and its functionalization with a triflate group gave *cis-***38a**. Reaction with fluoride ion and hydrolysis gave the labelled compound *trans-***39a**. In line with the above synthetic procedure the labelled *trans* 1-amino-3-iodocyclobutane-1-carboxylic acid **39d** was prepared.¹⁴

The same authors¹⁴ report the synthesis of the labelled unsaturated iodo derivative **42a** from ketone **40a**, through the corresponding hydrazone **41a**. Treatment of this compound with iodine and hydrogen peroxide, deprotection of amino and carboxylic groups gave **42a**.

2. Nitrogen Ac₄c Compounds

A mixture of *cis* and *trans* protected 1,3-diaminocyclobutane-1-carboxylic acid derivatives 44 (1:1) were prepared from ketone 40d by reacting with *O*-benzylhydroxylamine in the presence of cyanoborohydride. They are precursors of the new selective methatropic glutamic acid (mGluR5a) receptor agonists 45. (*Scheme 8*)¹⁵ Compound 40a was used for the preparation of hydrazone 41a (*Scheme 8*).¹⁴

3. Oxygen Ac₄c Compounds

An alternative way to 3-oxygen substituted protected amino acid **37** (**37d** $\mathbf{R} = \mathbf{Et}$) was reported from **34a** (*Scheme 8*)¹⁶ which consists in selective hydrolysis to the monocarboxylic acids *cis-* and *trans-36*. The Curtius reaction on this mixture followed by reaction with *t*-BuOH produced the corresponding *N*-protected diastereomeric amino acids **37d**. The preparation of compound **37d** via Curtius transposition is more efficient (43% overall yield) to respect of the preparation of **37a** (13%) via hydantoin **35**. The mixture of compounds **37d**, after deprotection of the oxygen atom and oxidation afforded the 3-keto derivative **40d** as precursor for the preparation of bioactive amino acids *cis-* and *trans-***43**.

A synthesis of uncommon dihydroxy- Ac_4c compounds was reported¹⁷ from oxazole 46 dimerized to 47 (*Scheme 9*). The treatment of the latter with hydrogen bromide gave the protected amino acids 48 (quantitative yield, *cis* relationship between the nitrogen and oxygen atoms). Though interesting in itself, the synthetic procedure to 48 is not of general scope.



4. Sulfur Ac₄c Compounds

Several derivatives of 3-phenylsulfonyl-1-aminocyclobutane-1-carboxylic acid, which are the precursors for the preparation of the bioactive 1,3-dicarboxylic amino acids **60** and **61**, were prepared by rearrangement of 3-(phenylsulfonyl)bicyclo[1.1.0]butane-1-carboxylic acid derivatives **49** (Meth. A)¹⁸ (*Scheme 10*).



R₁ = H, Me, *i*-Pr, R₂ = OH, OMe, OEt, NHBn, N(CH₂)₅. **50,51** R₃ = NHBn; **52,53** R₃ = N₃

a) BnNH₂, 140°C (56-90%) or NaN₃, DMF or NMP, 85°C, TMGA (80-95%); b) Na/Hg, MeOH/THF; c) BuLi, -78°C, MeI, then method b; d) $R_4 = H$: Pd/C, HCO₂NH₄, MeOH, 50°C (60-70%); e) $R_4 = COPh$: method d, then PhCOCl (60-70%); f) BuLi, -78°C, CO₂, THF

Scheme 10

The addition of a nitrogen nucleophile (*i.e.* benzylamine or sodium azide) to **49** gave the diastereomeric amino compounds **50** and **51** or the corresponding 1-azido derivatives **52** and **53**. In many cases the addition reaction of amine was diastereoselective, the *trans-S,N* products **50** being preferred according to *cis* addition of the amino group and the proton delivered by the amino group itself. Instead, the addition of the azido group gave a mixture of *trans-S,N* and *cis-S,N* stereomers. However, when the azidation reaction was applied to the free acids (**49**: $R_2 =$ OH) in DMF in the presence of tetramethylguanidine, only the *cis-S,N* compound **53** ($R_2 =$ OH, $R_3 = N_3$) was detected. As an example, the benzylamine derivative **51** ($R_1 =$ Me, $R_2 =$ NHBn, R_3 = NHBn) was desulfurated producing 54 or alkylated at C-3 and then desulfurated producing 55. The best method to reduce the azido group in compounds 52 and 53 consisted of the use of ammonium formate in methanol in the presence of palladium giving the amino acid derivatives 56 and 57 ($R_4 = H$). Finally, C-3 carbon on the cyclobutyl ring was carboxylated by treating both the azido acids 52 or 53 and the *N*-protected compounds 56 or 57 ($R_4 = COPh$) with *n*-BuLi at -78° and carbon dioxide. A mixture of *cis*- and *trans*-acids 58,59 ($R_3 = N_3$, NHCOPh) was obtained. They were transformed into the dicarboxylic acids 60 and/or 61.

5. Phosphorus Ac₄c Compounds

The reported procedure, useful for obtaining phosphono amino acids **64** (*Scheme 11*),¹⁹ which are known to act as antagonists at excitatory amino acid receptors, is relatively simple, but



a) MePO(OEt)₂, BuLi, THF, -78°C; b) H₂Pd/C, then RuCl₃/NaIO₄, CH₂Cl₂ (45%); c) PMBNH₂, NaCN, MeOH/AcOH (53%); d) CAN, MeCN, H₂O or H₂, Pd/C; e) 6M HCl (74-76%)

Scheme 11

diastereoselection is moderate. In any case, separation of *cis* and *trans* isomers could be accomplished easily. They were synthesized (Meth. A) starting from diethyl 3-oxocyclobutylphosphonate **62**, obtained from 1-chloro-2-benzyloxy-3-bromopropane. The reaction of **62** with *p*-methoxybenzylamine and sodium cyanide producing a mixture of the diastereomers *cis*- and *trans*-**63** (*cis/trans*, 3:2). The isomers were separated and the *p*-methoxybenzyl group was removed under mild oxidative conditions using ceric ammonium nitrate or catalytic hydrogenation giving *N*-unprotected compounds which were hydrolyzed to amino acids *cis*- and *trans*-**64**.

IV. 1-AMINOCYCLOPENTANE-1-CARBOXYLIC ACIDS

A large number of heterosubstituted Ac_5c compounds were synthesized with functionalization both at C-2 and C-3. Furthermore poly-heterosubstituted compounds were reported. The most common starting materials for 2- or 3-heterosubstituted Ac_5c compounds are cyclopentanones or cyclopentanecarboxylic acids (Meth. A) which were functionalized with a heteroatom. Both RCM reaction (Meth. D) and intramolecular cyclocondensation starting from heterofunctionalized chains (Meth. B) were reported. In this case, as a key precursor, a chiral sugar was used for the preparation of polyhydroxylated compounds.

1. Halo Ac_sc Compounds

2-Halo-1-aminocyclopentanecarboxylic acids are scarcely considered: a single synthesis (besides the 1-chloro isomer) of 2-chlorocyclopentane derivative **89**²⁰ (*Scheme 15*, see p. 156) was reported (low yields, 16%) from aziridine **88**, obtained from ethyl α,β -cyclopentenecarboxylate **87** and 3-acetoxyaminoquinazolinone. The method for cyclobutane analogs (*Scheme 8*) was applied to 5-membered labelled 3-fluoro derivative *trans*-**39b** and iodo derivative **42b** (n = 2).¹⁴ In this case too, yields and configuration are unknown.

2. Nitrogen Ac₅c Compounds

A relatively straightforward synthesis (no yield) for 1-amino-2-nitrocyclopentanecarboxylic acid 67, a metabolite of *Aspergillus wentii*, a plant growth inhibitor, was reported by a fermentation process using the above microorganism.²¹ The synthesis was also done starting from cyclopentanecarboxylic acid 65²² which was transformed (Meth. A) with iodine and N₂O₄ into intermediate 66 and then into amino acid 67 (*Scheme 12*). As shown in *Scheme 8* the hydrazone derivative 41b (n = 2) was obtained. The yield was not given.



Scheme 12

3. Oxygen Ac_sc Compounds

Hydroxy substituted 1-aminocyclopentane-1-carboxylic acids are the most studied family. Syntheses of both 2-, 3- and polyhydroxy derivatives are reported.

i. Substitution at C-2

Different synthetic approaches to 2-hydroxy Ac_5c compounds were described. The achiral stereomeric 2-OH compounds **73** were prepared according to *Scheme 13* both starting from 1-cyclopentene-1-carboxylic acid **68** and ketone **71**. Better results were observed starting from **71** both in term of yield and diasteroselection. When **68** (Meth. A) was reacted with $Hg(OAc)_2$ in methanol and then with bromine, compound **69** was obtained. The reaction with ammonia (compound **70**) and hydrolysis gave the amino acids *cis*- and *trans*-**73** in 45% overall yield and in about 1:1 ratio.²³ Instead, the use of the Bucherer synthesis (*Scheme 13*) led to a mixture of diastereomeric amino acids *cis*- and *trans*-**73** with improved yields (60%) and diastereoselection (84:16, the major product having the carboxy and hydroxy groups *cis*).²⁴ Ketone **71** (Meth. A) on reaction with KCN and $(NH_4)_2CO_3$ afforded the hydantoin **72** which was hydrolyzed under basic conditions and demethylated to **73**.



a) Hg(OAc)₂, MeOH; b) KBr, Br₂, hv, H₂O (47%); c) NH₄OH; d) 49% HI, reflux; e) KCN, (NH₄)₂CO₃, EtOH (69%); f) Ba(OH)₂, H₂O; g) 48% HBr

Scheme 13

Two chiral approaches to 2-hydroxy amino acids, having *N*,*O*-*cis* relationship, characterized by good diastereo- and enantioselection (*Schemes 14 and 38*) have been reported. Chiral compound 1R,2S-**73a** (41% overall yield from **78**) (*Scheme 14*) was reported by Ohfune *et al.*²⁵ starting from 1,1-dimethoxy-2-cyclopentanol (**77**) (Meth. A). Reaction of **77** with *N*-*t*-butoxycarbonyl-L-phenylalanine gave **78** and deprotection of both ketone and amino functional groups



a) Boc-L-Phe, WSCD, DMAP (90%); b) p-TSA, acetone; c) TFA (89%); d) n = 1: MgSO₄, AcONa, MeCN, then TMSCN, ZnCl₂, *i*-Pr₂O (78%); n = 2: NaCN, 2-propanol; e) *t*-buthyl hypochlorite, THF, 0°C, then TEA; f) 12M HCl (60%); g) Jones reagent, acetone **Scheme 14**

produced compound **79** which was condensed to intermediates **80**. The addition reaction of cyanide ion resulted in good diastereoselection (5*S*,6*S*/5*S*,6*R* = 92:2) and the major isomer **81** was isolated. Removal of the chiral phenylalanyl moiety from the major diastereomer and hydrolysis gave enantiopure amino acid **73a**. The synthesis of the 1*S*,2*R*-enantiomer of **73a** was also reported using D-phenylalanine as chiral auxiliary. The synthesis of chiral β-hydroxy unsaturated Ac₅c compound **232** (*Scheme 38*, see p. 175) was reported starting from chiral bislactim **220a** (Meth. D).²⁶ Hydrolysis gave amide **231a** which was protected at nitrogen atom giving **231b**. Using the ring-closing methatesis reaction, protected compound **232** was obtained (40% overall yield from **220a**).

The 2-oxo-Ac₅c compound $93a^{20}$ was obtained using 3-acetoxyaminoquinazolinone (QNHOAc) as nitrogen donor. By reacting with ethyl 2-oxo-cyclopentanecarboxylate 91a (*Scheme 15*) compound 93a (77%) was formed through the 2-hydroxyaziridine intermediate 92a. The synthesis of benzocondensed compounds was also reported.



ii. Substitution at C-3

All stereomeric 3-hydroxy compounds and their derivatives have been prepared, with some attention to stereoselective approaches. A simple and highly diastereo- and enantioselective method exists for the preparation of the *S*,*S* isomer (*Scheme 16*) and a satisfactory procedure has been devised to produce both the *S*,*S* (the latter less efficiently) and the *S*,*R* isomer (*Scheme 17*) from relatively common intermediates. According to *Scheme 8* (Meth. B) a mixture of achiral *cis*-and *trans*-3-hydroxy compounds (*O*-benzylated) **37b** were obtained. The *cis*-**37b** derivative was transformed into the triflate derivative *cis*-**38b** and from the *cis/trans* mixture the corresponding ketone **40b** was isolated. Yields were not reported.¹⁴ The 1*S*,3*S*-1-amino-3-hydroxycyclopentanecarboxylic acid derivative **97a** (62% from **94**) was reported by Ma *et al.*²⁷ (*Scheme 16*) starting from chiral compound **94**, which was cyclized (Meth. B) to the cyclopentyl derivative **95** by reaction with diethyl malonate. The ethoxycarbonyl group *trans* to the DPM group was selectively hydrolyzed.



a) CH₂(CO₂Et)₂, EtONa/EtOH (70%); b) NaOH, EtOH; c) DPPA, TEA, benzene, reflux, then EtOH (88%); d) H₂/Pd, EtOH (100%)

Scheme 16

The corresponding acid was converted into the enantiopure carbamate 1S,3S-96 by means of a Curtius rearrangement (only 3% of the *cis* isomer was formed). The DPM group is essential for enantioselectivity during the ester hydrolysis. In fact, when benzyl was used as protecting group only a 1:3 *cis/trans* stereomeric ratio was obtained. The hydroxy protecting group was removed giving *N,O-trans*-97a which is the precursor of the bioactive 1-amino-1,3cyclopentanedicarboxylic acids 98a,b. A different synthetic approach to chiral 3-hydroxy-Ac₅c derivatives was followed by Hodgson²⁸ (*Scheme 17*) starting from the 1-amino-3-cyclopentenecarboxylic acid derivative 99 (Meth. A) taking advantage of the selectivity in the hydroboration reaction of the double bond assisted by the amide moiety.



a) $(COCl)_2$, CH_2Cl_2 ; b) NaN₃, acetone/H₂O, then *t*-BuOH, SnCl₄, toluene (71%), c) BH₃, THF, then H₂O₂, NaOH; d) BF₃•Et₂O, [(+)-IpcBH₂]₂TMEDA, THF, -40°C, then H₂O₂, NaOH (74%); e) AcOH, Ph₃P, THF, DEAD, then K₂CO₃ (58%); f) MCPBA, TEA, CH₂Cl₂ (59%); g) *s*-BuLi, (-)sparteine, Et₂O, -78°C (18%); h) H₂/Pd, EtOH (78%)

Scheme 17

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This route appears to be less diastereoselective, but allowed to obtain the R,S isomer. Compound 100a was prepared from 99, via the acid chloride and subsequent Curtius rearrangement. When reacted with BH_1 and then oxidized, compound **100a** gave, after a few minutes, a mixture of diastereomeric hydroxy derivatives 101a and 97b in 77:23 ratio. Prolonging the reaction time favored the formation of compound 101a (101a/97b: 30 min: 84:16; 17 h: 95:5) with lowering of yield (10 min: 84%; 30 min: 73%). Different reagents and reaction conditions were tested for the asymmetric hydroboration reaction of 100a. The best reagent was (+)-IpcBH, which gave compound 1S,3R-101a (48% ee; 94%) having the cis relationship between nitrogen and oxygen atoms. The enantiomer 1R,3S-101a could be obtained using (-)-IpcBH₂. Alcohol 1S,3R-101a was converted into chiral compound 1S,3S-97b (56% from 100a) by Mitzunobu isomerization at C-3 carbon. An alternative, but less efficient diastereo- and enantioselective synthesis of compound (-)-101a (Meth. A) was followed by the same authors starting from 100a which was epoxidized giving a mixture of two diastereomeric epoxides 102a and 102b (85:15). The major isomer 102a was rearranged to the allylic alcohol 1S, 3R-103 in very low yield (18%) and enantiomeric excess (33%) using s-BuLi/(-)-sparteine. After hydrogenation, the alcohol 103 was transformed into chiral compound IR, 3S-101a, the precursor of dicarboxylic amino acid 98a. The synthesis of 3-keto amino acid 123 was reported by oxidation of compounds 97 or 101b (Scheme 22, see p. 161).³⁵

iii. Substitution at C-3,4

Methods to 3,4-dihydroxy compounds are reported, but only the compounds having *cis* relationship between the OH substituents are known. Moreover, in two cases (*Scheme 18*) only protected OAc and OMe derivatives have been described. A single example of free OH substituents has been reported (*Scheme 19*), but without indication of yields and diastereomeric ratio. An original diastereoselective synthesis of 1-amino-3,4-dihydroxycyclopentane-carboxylic acids **108** (*Scheme 18*), in which the two hydroxy groups are *cis* with respect to the amino one,



a) 2% Ru(II), DEC; b) OsO₄, NMO, Me₂CO, H₂O, 0°C (71%); c) NaH, MeI, DMF/THF; d) 0.1 M TFA, MeCN/H₂O; e) Ac₂O, DMAP, CH₂Cl₂

Scheme 18

was reported by Hammer²⁹ starting from the chiral spiro compound **105a** obtained from alkylated bislactim **104a** through Ru(II)-catalyzed ring-closing metathesis reaction (RCM) (Meth. D). The addition of catalytic osmium tetroxide in the presence of *N*-methylmorpholine *N*-oxide afforded the diasteromeric dihydroxylated compouds **106a** and **107a** in 3:1 ratio. Compound **106a** was transformed into the corresponding dimethoxyamino acid **108a** (35%) through methylation and hydrolysis. The diacetoxyamino acid **108b** (60%) was also obtained by hydrolysis of **106a** followed by acetylation.

A different synthetic approach³⁰ to 3,4-dihydroxy Ac_5c compounds **108** and **110** (*Scheme 19*), the inhibitors of zinc metalloendopeptidases, was reported from cyclopentene derivatives **100** (Meth. A) by reaction with osmium tetroxide. The reaction formed a mixture of diastereomeric compounds **108** and **110**. Yield and diastereomeric ratio were not reported.



iv. Polysubstitution

Several polyhydroxy compounds (diastereomeric 1-amino-2,3,4,5-tetrahydroxycyclopentanecarboxylic acids (Scheme 20) have been prepared, starting from sugar-like precursors. Procedures are relatively straightforward in view of the complexity of the products. Compounds 115³¹ were obtained from chiral azidolactones 112a-c. Lactones 112a and 112b were obtained from epimeric aldehydes 111 by an intramolecular closure of the azido anion (Meth. B) (Scheme 20) in a different ratio depending on the base used to generate the anion (F: 112a/112b = 58:15;. N.: 112a/112b = 22:66). The epimerization of lactone 112b to lactone 112c occurred in ammonia through an aldol equilibration. Lactone 112a was reacted with aqueous potassium carbonate giving the hydrolysis product 113a which was transformed into the amino acidic compound 115a (98% overall yield) after azido group reduction (intermediate 114) and removal of the protecting group. The same lactone 112a was transformed into diastereomeric amino acid 115b using the same reactions, but with a different sequence: deprotection of hydroxy groups (compound 116a), isomerization of the hydroxy group (compound 116b), reduction of the azido group and hydrolysis. Amino acid 115b was obtained as the major isomer together with a minor amount of 115a. Starting from either 112b or 112c via the same reaction sequence (deprotection of hydroxy groups, reduction of azido function, hydrolysis of lactone group), a mixture of amino acids 115c/115d (70%, 1:8) and 115e/115f (54%, 6:1) was obtained, respectively. In contrast, starting from 112c by hydrolysis of the lactone group as the first step, followed by reduction and deprotection reactions, the amino acid 115f was the only diastereomeric compound (79% overall yield). The same authors reported on the synthesis of amide or hydantoin derivatives of amino acids 115a,d,f.32



a) NaF, MeCN, 18-crown-6, -6°C (73%), or NaN₃, MeCN, 18-crown-6 (88%); b) liq. NH₃ (82%); c) K₂CO₃, H₂O; d) H₂/Pd, H₂O; e) CF₃CO₂H, H₂O; f) AcONa, DMF (94%); g) TEA/H₂O (95%)



4. Sulfur Ac_sc Compounds

The 2- and 3-alkylthiocyclopentanones **117a** and **120a**, prepared as described in *Scheme 21*, were used for the preparation (Meth. A) of diastereomeric cysteino- or methioninolike amino acids **119a**³³ and **122a**.³⁴ The Bucherer-Berg and Strecker reactions were respectively used for the preparation of intermediates **118a** and **121a** which were hydrolyzed to the corresponding amino acids **119a** and **122a**. The diastereomeric amino acids **122a** were obtained in 1:1.3 ratio and were separated. The stereochemistry was not assigned.



5. Phosphorus Ac_sc Compounds

Both unsaturated (*Scheme 22*) and saturated (*Scheme 23*) 1-amino-3-phosphonocyclopentene- and cyclopentane-1-carboxylic acid were reported. Yields are satisfactory, but diastereoselection, when applicable, is absent. No enantioselective methods have been reported till now. Unsaturated componds³⁵ **128** and **129** (*Scheme 22*) were obtained from the mixture of



a) Cr_3O-P_7 , Cr_2O_12 (10%); b) LDA-DME, -18°C; c) Γ_2NPn , 0°C (28%); d) HPO(OEt)₂, TEA, DMF, (Ph₃P)₄Pd, 70°C, then flash chromatography (**126**: 80%; **127**: 12%); e) 6N HCl (**128**: 97%; **129**: 57%) Scheme **22**

stereomeric methyl esters **97,101b** (Meth. A). The corresponding ketone **123** was obtained by oxidation and converted into a regioisomeric mixture of enol triflates **124** and **125**. The Pd-catalyzed addition of diethylphosphate afforded in very good yield the corresponding compounds **126** and **127** (6.5:1) which were separated and hydrolyzed to amino acids **128** and **129**. A different approach was followed for the synthesis of the corresponding saturated diasteromeric compounds **134a** and **134b** (*Scheme 23*).³⁶ Diastereomeric compounds **131a** and **131b** (80%, 1:1) were obtained using the Strecker reaction from ketone **130a** (Meth. A) obtained from cyclopentenone through a hydrophosphinylation reaction (73%). Their separation was achieved by acetylation and chromatography (**133a**: 46% and **133b**: 24%). The hydrolysis gave the corre-

sponding amino acids 134a (95%) and 134b (80%). The 3-phosphino Ac_5c compound 278 was prepared by Johnson *et al.* according to *Scheme 46* but the reactions and yields were not detailed.³⁷



a) NH₄Cl, NH₄OH, NaCN; b) Ac₂O, Py, then flash chromatography; c) 6N HCl Scheme 23

V. 1-AMINOCYCLOHEXANE-1-CARBOXYLIC ACIDS

Several syntheses of Ac_6c compounds functionalized at C-2, C-3 and C-4 or polyfunctionalized with heteroatoms are known, the derivatives substituted with an oxygen atom being the more representative. The two main synthetic procedures adopted for their preparation made use of *i*) cyclohexanones bearing an heteroatom on the ring and using Strecker or Bucherer-Berg reactions for the introduction of the amino acidic moiety (Meth. A) and *ii*) of the Diels-Alder reaction (Meth. C). As for Ac_3c compounds both oxazolones and aminoacrylates are the most common starting materials in the Diels-Alder cycloaddition reaction and the heteroatom can be linked to the diene or the dienophile.

1. Halo Ac₆c Compounds

Few examples of halo substituted Ac_6c compounds are reported in the literature *i.e.* the protected 2-chlorocyclohexane derivatives, which were transformed into the more interesting hydroxy derivative **143a**, and the 4-iodo compound as intermediate of a synthetic pathway.

The two diastereomeric 1-amino-6-chlorocyclohex-3-ene-1-carboxylic acid derivatives **137a** and **138a** were prepared³⁸ according to methodology C (*Scheme 24*). EtAlCl₂ catalyzed the Diels-Alder reaction between chloromethyleneoxazolone Z-**12a** and 2,3-dimethylbutadiene (**136a**) giving a single diastereomeric adduct **137a** with *cis* relationship between the nitrogen and



Scheme 24

chloro atoms. It was transformed into ester 139. Similarly, cycloadduct 137b was obtained with good regioselectivity from isoprene (136b). It was possible to obtain the diasterometric adduct 138a from oxazolone Z-12a which was partially isomerized to E-12a (1:1) by UV light. The reaction mixture was directly used for the cycloaddition reaction with 136a and a mixture of cycloadducts 137a and 138a (67%, 54:46) was isolated. Treatment of adducts 137a and 138a with dimethylamine produced the corresponding amides 140 and 141 which were separated. As for Ac₄c and Ac₅c ring system, the labelled fluoro-Ac₆c compound trans-39c and the iodo compound 42c (n = 3) were reported. For their synthesis see Scheme 8.¹⁴ Yields and stereochemistry were not reported.

The chiral 3-acetoxy-4-iodo derivative³⁹ 144 (Scheme 25), an important intermediate for the preparation of constrained 4-hydroxyproline 145, was obtained (Meth. A) from the corresponding oxazine 250b (see Scheme 40, p. 177).



2. Nitrogen Ac₆c Compounds

Poor information exists about 2- and 3-amino compounds which are reported but without synthetically useful data. Instead, both diastereomers of 1,4-diamino acids (constrained ornitine analogs) have been successfully prepared by traditional procedures (*Schemes 26-28*). The 2-amino Ac₆c compound **146** (*Figure 1*) was cited⁴⁰ and for its synthesis the Fondaker's procedure is indicated. However, no data were given for starting materials, intermediates and yields. The 3-amino Ac₆c compound **147** was also reported⁴¹ for its anticonvulsant activity, but the synthetic scheme was not reported (*Figure 1*).



Different synthetic approaches were used for the preparation of the isomeric 1,4diamino acids **151** and **152**, which are ornitine analogues (Meth. A). The first synthesis was reported in 1973⁴² starting from 4-toluenesulfonylaminocyclohexanone **148** (*Scheme 26*). Nitrile **149** was prepared in quantitative yield by Strecker reaction and hydrolyzed to the diasteromeric



a) KCN, NH₄Cl, MeOH/H₂O (100%); b) KCN, (NH₄)₂CO₃ (90%); c) AcOH, 12N HCl, 120°C; d) MeOH, HCl **Scheme 26**

compounds **151** and **152** (60:40) in very low yields. The use of Bucherer-Libe reaction followed by hydrolysis of hydantoin **150** gave compounds **151** and **152** in 60% yield with inverted ratio (20:80). The *N*,*N*-trans configuration of isomer **151** was confirmed by spontaneous cyclization of its methyl ester hydrochloride to the bicyclic compound **153**. The above amino acids were also prepared from 4-acetamidocyclohexanone *via* similar routes but yields were not given. A different approach to 4-amino Ac₆c derivatives (*Scheme27*) was reported⁴³ from 1,4-cyclohexanedione monoketal **154** (Meth. A) which was transformed by a reductive amination reaction into a series of amines **155**. After deprotection of the ketone group and protection of the amino function (intermediate **156a**, R₁ = Boc), the amino acidic compounds **157a** were obtained by the classical Bucherer-Berg procedure followed by hydrolysis. However, yield and configurations of the products were not reported. A diastereoselective route to compound **158** was used by Himmelsbach *et al.* (Meth. A) (*Scheme 27*).⁴⁴ From **154** and benzylamine, compound **155** (R = Bn, 72%)



a) RNH₂, AcOH, NaBH(OAc)₃, 1,2-dichloroethane; b) R = Bn: BnNH₂, MeOH, Ni-Raney (72%); c) R₁ = Boc: TFA, H₂O, then (Boc)₂O, TEA, DMAP, THF; d) R₁ = Bn: BnBr, DIPEA, MeOH (75%); e) 1N HCl (100%); f) KCN, (NH₄)₂CO₃; g) R₁ = Boc: LiOH; h) R = R₁ = Bn: AcOH, HCl 37%, 50°C (77%); i) MeOH (61%); l) CH₂Cl₂, BuSO₂Cl, pyridine (48%); m) H₂, MeOH, Pd/C, 5 bar, 50°C (38%)

Scheme 27

was obtained, alkylated and hydrolyzed to **156b** ($R_1 = Bn$, 75%). The Bucherer reaction and hydrolysis gave the *N*,*N*-*cis*-**157b** compound. Protection of the carboxy and amino groups as methyl ester and sulfonylamide, and reduction of the benzyl group formed compound **158**, an important precursor for antithrombotic compounds. Other amides were reported.

1,4-Diamino-1,4-cyclohexanedicarboxylic acid **161** was used for the preparation of the 4-aminoethanthiol derivative **162** as antiradiation agent (*Scheme 28*).⁴⁵ Compound **161** was obtained from 1,4-cyclohexanedione **159** (Meth. A) which was converted (Strecker reaction) into 1,4-diamino-1,4-cyclohexanedicarbonitrile **160** and hydrolyzed. Yield was not given.



3. Oxygen Ac_sc Compounds

As far as oxygen-containing substituents are concerned it is obvious that cyclohexene and cyclohexane-1-amino-1-carboxylic acids bearing one or more *free* OH groups are the most interesting compounds of this family and numerous other derivatives have been prepared in view of their transformation into them. However, it should be considered that the final step (mainly a deprotection step) is not always described, notwithstanding it should be considered possible in principle. Compounds having from one to four OH groups are known. In the following text monohydroxylated compound are treated separately from polyhydroxylated ones. Table 1 offers an overview for easier location of items. The three main methodologies for their preparation are Meth. C, A, D. It appears that one most useful way to construct the cyclohexane skeleton is by the Diels-Alder cycloaddition reaction. Good possibilities for the introduction of precursor groups of the OH function and carbon containing ring or chain are given and steric control is satisfactory in many cases. Functionalized or not functionalized dienes have been used and as dienophyles alkylidene-imidazolones, methylene-oxazolidinones and, far more interestingly, alkylidene–oxazolones or substituted 2-aminoacrylates have been extensively employed for generating monocyclic or bicyclic precursors. Of importance, both in the case of oxazolones and in the case of acrylates is the presence of a chiral substituent, which can induce chirality in the cycloaddition product and ultimately in the final hydroxy amino acid. A case of chiral center on the oxazolidinones is also known.

Table	1
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Basic structure	Configuration	N°	Scheme
2-HO-cyclohexane	1 <i>R</i> *,2 <i>S</i> *	76a	31
-	1 <i>R</i> *,2 <i>R</i> *	76b	31
	1 <i>S</i> ,2 <i>R</i> and 1 <i>R</i> ,2 <i>S</i>	76a	36/14
	1 <i>S</i> ,2 <i>S</i> and 1 <i>R</i> ,2 <i>R</i>	76b	36/14
	1 <i>R</i> *,2 <i>S</i> *	185	31
3-HO-cyclohexane	1 <i>S</i> ,3 <i>R</i>	247	39
•	1 <i>S</i> ,3 <i>R</i>	252b	40
	1R,3R and 1S,3S	252a	40
4-HO-cyclohexane	we what we	210	35/41
-		211	35/41
2-HO-3-cyclohexene	15,35	223	38
	1 <i>S</i> ,3 <i>R</i>	224	38
2-HO-4-cyclohexene	1 <i>S</i> *,2 <i>R</i> *	143	24/30
3-HO-4-cyclohexene	1S,3S (protected)	238	39
-	1R,3R (protected)	239	39
2,4-di-HO-cyclohexane	1 <i>S</i> *,2 <i>R</i> *,4 <i>S</i> *	176	30
•	1 <i>R</i> *,2 <i>S</i> *,4 <i>S</i> *	190	31
2,5-di-HO-cyclohexane	1 <i>S</i> *,2 <i>R</i> *,5 <i>R</i> *	172	30
•	1 <i>S</i> *,2 <i>R</i> *,5 <i>S</i> *	175	30
2,6-di-HO-cyclohexane	1 <i>r</i> *,2 <i>R</i> *,6 <i>S</i> *	267	43
3,4-di-HO-cyclohexane	1S,3R,4S (protected)	109	18
3,4,5-tri-HO-cyclohexane	1 <i>S</i> ,3 <i>R</i> ,4 <i>R</i> ,5 <i>R</i>	270	44
2,3,4,5-tetra-HO-cyclohexane	1 <i>R</i> ,2 <i>S</i> ,3 <i>R</i> ,4 <i>S</i> ,5 <i>R</i>	274	45

An interesting and widely used possibility is offered by the versatility of the double bond in the cyclohexene derivatives directly obtained from Diels-Alder cycloadditions. Besides traditional reactivity, cases of intramolecular interaction with reactive groups have been described which allow the introduction of further hydroxy groups with high regio- and stereocontrol (iodo-oxazination and lactonization reactions). Methodology A was applied when an oxygen functionalized cyclohexanone was used but in this case the availability of other substituents on the ring is limited. Moreover, this synthetic approach is very good when chiral syntheses were requested. The ring closing metathesis reaction (Meth. D) offers the possibility to obtain both β - or γ -hydroxy unsaturated Ac₆c compounds in the chiral form but in general with low diastereoselection. Furthermore, the overall yields of amino acid are generally low.

i. Monosubstituted compounds

In the following chapters the preparation of different monohydroxy amino acids was reported according to the three different methodologies reported before. The use of Diels-Alder reaction allowed to introduce the oxygen atom both in β and δ position. The use of heterofunctionalized dienes like 1-acetoxybutadiene (136c), 1-acetoxy-3-methylbutadiene (136d), 1-tributylsilyloxybutadiene (136e), 1-methoxybutadiene (136g) or 1-trimethylsilyloxybutadiene (136h) ensures the functionalization of the β -position of the cyclohexyl ring. Instead, Danishefsky's diene (136f) or 2-methoxybutadiene (136i) ensure the δ -functionalization. The first examples of Meth. C, albeit scarcely detailed, consisted in the use of imidazolones and oxazolones as dienophiles.

The use of imidazolone **163** and 1-acetoxybutadiene (**136c**) or 1-acetoxy-3-methylbutadiene (**136d**) (Meth. C) at high temperature formed a mixture of isomeric and regioisomeric compounds in poor yield (15-50%). *Scheme 29* describes the major regioisomeric compounds **164** characterized by a β -acetoxy substitution.⁴⁶ The cycloaddition reaction of 4-ylideneoxazolone Z-**165a** with dienes was first reported in 1989.⁴⁷ The reaction was done with dienes **136c,e,f** at high temperature (Meth. C) giving the corresponding cycloadducts **166a-c** in 50-100% yield (*Scheme 29*). Both for compounds **164** and **166** the configuration was not assigned.



According to Meth. C, three different synthetic approaches were adopted for the preparation of the *N*,*O*-*cis* hydroxy compounds. The first one,³⁸ reported in *Scheme 24*, takes advantage of the use of both β -chlorocycloadducts **137a** and **138a**. In fact, a single diastereomer **143a** was obtained using oxazolines **142** as key intermediates (Meth. A). As expected, the *N*,*Cl*-*trans* cycloadduct **138a** or the corresponding amide derivative **141** on reaction with methanol in the presence of an acid or basic catalyst, respectively, were transformed into the oxazoline derivatives **142a** (80%) or **142b** (91%). The use of the diastereomeric amide *N*,*Cl*-*cis*-**140** under basic conditions gave the same oxazoline **142b** (95%). For its formation it was assumed the anchimeric assistance of the amido group. The hydrolysis of oxazolines **142** gave the amino acid **143a**. An improvement of yields in compound **143a** was observed starting directly from oxazolone *Z*-**12i** ⁴⁸ (*Scheme30*). Oxazolone **12i** having an ethoxycarbonyloxy group at the double bond, is the sole



a) **136a** or **136b**, EtAlCl₂, CH₂Cl₂ (70%); b) **168**: EtOH, H⁺ (65-70%); **169**: THF, HCl (68-60%); **170**: NaOH, EtOH, then H⁺ (68%); **143**: Na₂O₂, H₂O, 50°C (74-78%); c) NIS, CH₂Cl₂; d) Bu₃SnH, CH₂Cl₂; e) HCl, reflux (92%); f) NaHCO₃, I₂/I⁻, EtOH; g) NaOH, THF/H₂O, then H⁺; h) R = Me: Na₂O₂, H₂O, 50°C; i) R = H: 20% HCl, reflux **Scheme 30**

heterosubstituted dienophile which was used in a Diels-Alder reaction for the introduction of the hydroxy group in the β -position (Meth. C). The diastereoselective synthesis of *N*,*O*-*cis*- β -hydroxy unsaturated Ac₆c compounds **143a,b** was reported by reaction of *Z*-**12i** with 2,3-

dimethylbutadiene (136a) and 2-methylbutadiene (136b). The reaction was catalyzed by ethylaluminum dichloride and gave a single cycloadduct 167 which was selectively deprotected to compounds 168-170 or to the free amino acids 143 (74-78%).

The third approach takes advantage of the use of the acrylate 177a and diene 136f but suffers from many stages and low overall yield.⁴⁹ (*Scheme 31*) The *N*,*O-cis* saturated isomer 76a (25% from 177a) was obtained from cycloadduct 178a transformed into unsatutated ketone 179a



a) **136f**, dioxane, reflux; b) NaF, THF, then column chromatography (48%); c) 1,3-propanedithiol, BF₃•Et₂O, CH₂Cl₂ (77%); d) Ni-Raney, EtOH (62%); e) **136g**, toluene, **85°C** (72%); f) H₂/Pd-C, MeOH or CH₂Cl₂ (78-99%); g) HCl, 100°C: **76b**:12N (84%), **76a**: 6N, (76%), **185**: 10N (63%); h) DBU, CH₂Cl₂, 25°C (96%); i) TMSOTf, CH₂Cl₂ (90-100%); l) NaBH₄, THF, R₁ = H: -10°C (62%), R₁ = Ph: -78°C (98%); m) MsCl, TEA, CH₂Cl₂ (95%); n) TFA, THF, 80°C (95%); o) AcCl, TEA, CH₂Cl₂ (80%); p) PhCSCl, DMAP, MeCN, then Bu₃SnH, AIBN, toluene (70%)

Scheme 31

after methoxy group elimination. The key intermediate oxazoline 180a allowed to introduce a β oxygen atom on the ring. The reduction of the keto group in 180a to hydroxy followed by water elimination produced 181. Attempts to reduce the double bond failed; instead, the hydrolysis of the oxazoline ring gave the amino acid derivative 182 which was first protected at the nitrogen atom and then hydrogenated and hydrolyzed to racemic amino acids 76a. The synthesis of the 6phenyl-substituted N, O-cis derivative 185,50 (50% overall yield) (Scheme 31) was reported by the same authors from oxazoline 180b obtained from 179b (see Scheme 34 for its preparation). In this case the elimination of the hydroxy group was done by reduction of the ketone to alcohol 183 from which oxazoline 184 was obtained by activation of the hydroxy group and reduction. Compound 184 was hydrolyzed to 185. The 1-aminoacrylate 177a was also used for the preparation of the N,O-trans 2-hydroxy Ac₆c compounds 76b⁴⁹ by reaction with dienes 136f or 136g (Meth. C) (Scheme 31). Cycloadducts 178a and 187 were obtained, respectively (only small amounts of the *cis* isomer were detected (10%)). The keto group in 178a (R = Ph) was reduced, via thioacetal 186, to compound 188 (22% overall yield). Better yields (59% from 177a) in the preparation of 76b were achieved when the same compound 188 was obtained from 187 by reduction of the double bond. The hydrolysis of 188 formed the racemic amino acid 76b. Resolution of both racemic trans-188 and cis-182 was done with L-phenylalanine and S-2-acetoxypropionyl chloride, respectively.

Three chiral dienophiles were used in the Diels-Alder reaction: the acrylate **177c** and the oxazolone **165b** having a chiral dioxolane residue on the methylenic carbon and the oxazolidinone **195** having a chiral center on the ring. The chiral synthesis of the β -hydroxy Ac₆c compounds **191** and **193** (*Scheme 32*) was reported from **177c** and oxazolone **165b**, respectively,



a) **136h**, CH₂Cl₂, 14 Kbar, 60°C (70%); b) **136h**, CH₂Cl₂, 25°C (70%); c) **136h**, CH₂Cl₂, 12.5 kbar, 25°C (90%); d) citric acid, MeOH, then MnO₂, CHCl₃(60%)

Scheme 32

170

using 1-TMSO-butadiene (136h) (Meth. C).⁵¹ The acrylate worked at 60° and 14kbar giving a mixture of two diastereomeric syn compounds endo-191, exo-191 and the anti derivative 192 in 6:3:1 ratio (70%). Better results were observed with the more reactive oxazolone 165b which reacted at room temperature giving two syn cycloadducts endo-193 and exo-193 (1:2; 70%). After deprotection at the oxygen atom and oxidation, they were transformed into the chiral 2-keto derivative 194. Starting from 165b and under pressure, only the pure diastereomer N,O-trans endo-193 (90%) was obtained. In all cases stereochemical control both at C-1 and C-6 (R,R configuration) was observed and the 2R isomer was favored with respect to the 2S one. In conclusion the use of oxazolone 165b and diene 136h is a good way for the chiral synthesis of N,O-trans β -hydroxy or β -oxo unsaturated Ac₆c compounds.

The chiral methyleneoxazolidinone **195** was used as dienophile in Diels-Alder reactions (Meth. C) and was less reactive than ylideneoxazolones (*Scheme 33*).⁵² When reacted with 1-methoxybutadiene (**136g**) the corresponding chiral cycloadducts **196a,b** (51%, 82:18) were



obtained at 60° in 10 days. The cycloaddition reaction was regioselective both diastereomers having the S configuration at the spiro carbon. This synthetic approach is more general considering the possibility to eliminate the chiral residue by simple hydrolysis of the heterocyclic ring. The same compound **195** was reacted with diene **136f**, which allowed to obtain a β , δ -oxygen substituted cycloadducts **197a**,**b** (40%, 1:1) operating at 60° for 2 days. Also in this case a good regioselectivity and S control on spiro center was observed.

The stereochemistry of the cycloaddition of Danishefsky's diene (Meth. C) was detailed both starting from Z-phenylydeneoxazolone $165c^{53}$ and chiral oxazolone $165b^{51,54}$ operating at 120° and room temperature, respectively (*Scheme 34*).



a) **136f**, toluene, 120°C; b) **136f**, CH_2Cl_2 , 25°C; c) 0.005 N HCl/THF (1:4); d) MeOH/DBU; e) H_2 , Pd/C, CH_2Cl_2 (100%); f) 6N HCl, then EtOH, propylene oxide; g) **136i**, Me_2CO/H_2O , reflux (65%); h) NH₃, MeOH, then c (95%); i) OH(CH₂)₂OH, TsOH, reflux; l) NBS, Hg(OAc)₂, MeOH (58%) **Scheme 34**

Two diastereomeric cycloadducts *exo*-198 and *endo*-198 ($R_1 = Ph$) were obtained from 165c, and were hydrolyzed directly to the corresponding ketones *exo*-199 and *endo*-199 ($R_1 = Ph$; 93%, 45:55). Methoxy group elimination (179b), reduction of the double bond and hydrolysis gave ketone 200a (55% overall yield; *cis*-relationship between the amino and phenyl groups). The cycloaddition reaction of Danishefsky's diene (Meth. C) was applied also to a series of arylidene- and heteroarylideneoxazolones⁵⁵ and to alkylideneoxazolones 165.⁵⁶ Chiral oxazolone 165b afforded the diastereomeric compounds *exo/endo*-199 (1:1). They were transformed into the chiral unsaturated ketone 179 ($R_1 = dioxolane$) (48%,⁵¹ 76%⁵⁴). This was reduced to 1*S*,2*R*-201 as depicted in *Scheme 34*. The methoxy group elimination is easier in the case of *endo* compound. Keto-amino acid 200b (*trans*-relationship between amino and phenyl) was obtained from methyl *E*-2-cyanocinnamate 202 and 136i (Meth. C) (*Scheme 34*). The cycloadduct 203 was obtained which, after ammonolysis of the ester group and hydrolysis of the enol (compound 204), protection of ketone and Hofmann transposition, gave 205 which was hydrolyzed to 200b (66%).⁵³

Compound **189** (*Scheme 31*, from acrylate **177b** and **136f**; Meth. C), was used to prepare diastereomeric 4-hydroxy-1-amino acids **210** and **211** by reduction of the ketone group (Meth. A) (*Scheme 35*).⁵⁷ NaBH₄ favored the formation of the *N*,*O*-*cis* compound **206** (**206/207**,



a) NaBH₄, EtOH, 0°C (91%); b) L-Selectride, THF, -78°C (91%); c) $R = Ac: Ac_2O, Sc(TfO)_3, MeCN$ (75%); d) $R = Ms: MsCl, TEA, CH_2Cl_2, 40°C (68%);$ e) CsF, BzOH, DMF 80°C (68%); f) HCl 6N, reflux(70-78%). Scheme 35

80:20). In contrast, L-selectride produced isomer 207 as the major one (206/207, 10:90). The mixture of compounds 206.207 was O-acetylated (208a.209a) or O-mesylated (208b.209b) and separated. The hydrolysis of 208b and 209b gave the corresponding amino acids 210 and 211. Compound 208b was converted into the diastereomer 209c with CsF and benzoic acid. According to methodology A and using oxygen substituted cyclohexanones as starting materials different synthetic approaches to 1-amino-2-hydroxycyclohexanecarboxylic acids (76) were reported and all four stereomers were synthesized and isolated. The first example was the synthesis of an achiral diastereomeric mixture of the 2-hydroxy derivatives 76 according to the synthetic pathway depicted in Scheme 13 from ketone 74a through hydantoin 75a.58 The enantioselective synthesis of the diastereomeric IR,2S- and IR,2R-1-amino-2-hydroxycyclohexanecarboxylic acids 76a and 76b (Scheme 14) was reported by Ohfune²⁵ (Meth. A) by transforming 1,2-cyclohexanediol into a mixture of the diastereomeric ketones 83 (1:1, 70%), through intermediates 82. Following the synthetic scheme adopted for the analogous cyclopentyl derivatives, ketones 83 were transformed into a mixture of diastereomeric enantiopure amino acids 76a and 76b (4:1) in 64% overall yield. The four isomeric 1-amino-2-hydroxycyclohexanecarboxylic acids 76 were obtained by Fondaker⁵⁹ (Scheme 36) starting from the racernic ketone 74b (Meth. A) which was reacted with (S)-1-phenylethylamine (PEA) giving a mixture of E and Z isomers 212 (10:1). The reaction with trimethylsilyl cyanide produced four stereomers 213. Depending on the solvent, the N,O-trans/cis ratio was changed. Thus, in MeOH trans isomers 213 were favoured (trans/cis = 74:26), whereas the cis compounds 213 (trans/cis= 25:75) was predominant in hexane. The hydrolysis of diastereomeric nitriles 213 gave a complex mixture which was separated giving a mixture of N,O-trans aminoamides 215a,b and the hydrogenolyzed N,O-cis compound 214. The latter was hydrolyzed to amino acid 15,2R-76a (86%, 88% ee). Separation of diastereomers trans-215a,b followed by hydrogenolysis and hydrolysis of the major stereomer afforded the amino acid (15,25)-76b (89%, 98% ee). The authors also described the preparation and isolation of the corresponding enantiomeric acids 1R,2S-76a and 1R,2R-76b when the (R)-1-PEA was used as the chiral auxiliary.



a) (S)-1-PEA toluene, 120°C (93%); b) TMSCN, ZnCl₂, MeOH or hexane (98-99%); c) H₂SO₄ from -10 to 0°C, then silica gel; d) HCl 12N; e) LPLC: Lobar, then H₂ Pd/C, EtOH, 45°C, 5 bar Scheme 36

Two synthetic procedures to β -oxo Ac₆c compounds were reported the first one being more convenient (Meth. A) in term of starting material, yield and stereocontrol (*Scheme 37*).⁶⁰ In fact, starting from the chiral β -enamino ester **216** and ethyl *N*-[(4-nitrobenzenesulphonyl)oxy]-carbonate (through aziridine **B**) compound **93c** was obtained which was transformed into the



corresponding ketal **217** (95%, 60% *d.e.*). Alternatively, using the same synthetic procedure applied to the Ac₅c ring (Meth. A) (*Scheme 15*), β -ketoester **91b** or its silyl enolate were trasformed into 2-oxo derivative **93b** (60-70%) through intermediate **92b**.²⁰ The synthesis of benzocondensed derivatives was also reported. Methodology D was used for the preparation both of C- β and C- γ amino acids starting from chiral bislactims having a hydroxy functionalized chain (*Scheme 38*).²⁶ The reaction is general for the preparation of β -hydroxy Ac₅c, Ac₆c and Ac₇c, but in the first case a different patway was followed. By reacting **218a-c**, with acrolein, two diastereomeric hydroxy derivatives **219a-c** and **220a-c** were obtained in about 1:2 ratio. From compounds **219b,c** and **220b,c** spiro compounds **221a,b** (**a**: 89%, **b**: 88%) and **222a,b** (**a**: 59%, **b**: 63%) were obtained, respectively. Formation of the five-membered spiro-ring failed. Hydrolytic cleavage of **221a** and **222a** gave **223** and **224**, respectively, in 81 and 60% yield. Amino ester **225** was obtained in 66% yield from **221b**. By contrast, in the case of **222b**, a mixture of hydrolysis compounds **226a-c** was found (65%). Bislactims **220b,c** were also used for



a) BuLi, THF, CH₂CHCHO, -78°C (63-70%); b) 2% Ru(II), benzene 20°C; c) 2% Ru(II), DEC, **222**: reflux, **228a**: 40°C, **228b**: 80°C; d) 0.2M TFA, MeCN; e) (COCl)₂, DMSO, CH₂Cl₂, -60 to -10°C (71-73%); f) Ac₂O, DMAP, CH₂Cl₂ (90-93%)

Scheme 38

the preparation of β -ketoamino esters **229,230**.⁶¹ The oxidation of the hydroxy group produced **227a,b** transformed into the corresponding spiro-compounds **228a** (69%) and **228b** (28%). The hydrolysis of these latter resulted in low yield giving ketones **229** (37%) and **230** (47%), respectively. For the preparation of γ -hydroxy Ac₆c compounds the pathway depicted in *Scheme 39* was followed (Meth. D).⁶² Starting from the bislactims **234a** and **235a** (38% yield from reaction of compound **233a** with vinyImagnesium bromide) the corresponding enenantiopure derivatives **236a** (73%) and **237a** (75%) were isolated which were transformed into the unsaturated amino esters **238** and **239** in very low yields (38, 19%, respectively) having the *N,O-trans* and *N,O-cis* relationships, respectively. The saturated 3-hydroxy Ac₆c compounds functionalized with a methyl group at C-5⁶³ (*Scheme 39*), were obtained from bislactims **234a** and **235a** (mixture of compounds) by oxidation to the keto derivative **242** which was transformed, using ring closing

methatesis reaction, into spiro cyclohexenone 243 (37% overall yield). It was possible to increase the ketone yield (52%) starting from the cyclic compounds 236a,237a by the Swern oxidation.





The unsaturated ketone 243 was reacted with lithium dimethylcuprate giving a single diastereomer 244 which was reduced to a mixture of alcohols 245 and 246 (37 and 57%, respectively). Mild hydrolysis gave the amino acid 247 (38%) and the protected one 248 (77%), respectively.

An alternative and more efficient way (better yield and diastereocontrol) to γ -hydroxy compounds is shown in *Scheme 40*. The 1-amino-3,4-cyclohexenecarboxylic acid derivatives **249a,b**, obtained through Diels-Alder reaction and having an amidated nitrogen atom, were the starting materials for the regio- and stereocontrolled functionalization of C-3 on the cyclohexyl ring with an hydroxy group (Meth. A). The diastereoselective synthesis of compound **252a** (*Scheme 40*) was reported⁶⁴ using the iodo-oxazination reaction which allowed to control the *cis* relationship between the oxygen and nitrogen atoms. Oxazine **250a** was obtained from



a) I₂/dioxane; b) Bu₃SnH, CH₂Cl₂, 60°C; c) TFA, THF/H₂O, 80°C; d) KOH, EtOH, then H⁺; e) NIS, CH₂Cl₂; f) 6N HCl; g) H₂O; h) NBS, Hg(OAc)₂, DMF; i) 3N HCl

Scheme 40

cycloadduct **249a** and was transformed into **251a** by iodine reduction and hydrolytic cleavage. Hydrolysis of **251a** gave amino acid **252a**. The chiral 1S,3R-hydroxyamino acid **252b** (53% overall yield) was obatined by the same authors⁶⁵ from the chiral cycloadduct **249b** using, in the iodo-oxazination reaction, NIS instead of iodine (intermediate **250b**) (*Scheme 40*). A way to chiral compounds N,O-cis-**252a**⁶⁶ is from the chiral cycloadduct 1S,2R-**253**, taking advantage of the presence of a carboxamido group (*Scheme 40*). Compound **253** was reacted with iodine giving the intermediate **254**. After removal of the iodine atom and hydrolysis (intermediate **255**), Hoffman transposition and hydrolysis, the chiral amino acid 1R,3R,5R-**252a** was isolated in 70% overall yield. Enantiomer 1S,3S,5S-**252a** was also reported.

4-Hydroxy Ac_6c compounds were prepared from 4-benzoyloxycyclohexanone 256 using Bucherer-Berg reaction (Meth. A) (*Scheme 41*).⁶⁷ A mixture of two diastereomeric hydantoins 257a and 257b was obtained in favor of the *N*,*O*-trans derivative (*cis/trans*, 1:3). They



Scheme 41

were separated and transformed into the corresponding amino acids 210 and 211. Alternatively, the *cis*-isomer 257a was selectively prepared by treating 256 with KCN/NH₄Cl and cyclizing the amino nitrile with KOCN. This method compared to those reported in *Scheme 35* appears less diasteroselective and versatile in term of revertion of diasteroselection.

The synthesis of 4-oxo Ac_6c compounds (*Scheme 42*) was made *via* three-component reaction of 1,4-cyclohexanone monoacetal **154**, phenylalanine as nitrogen donor and an



a) L-Phe, RNC, MeOH, -78 to 25°C (80-88%); b) MeOH, Pd(OH)₂, H₂ (58-70%); c) 6N HCl, reflux (60%); d) KCN, NH₃; e) (NH₄)₂CO₃; f) Ba(OH)₂; g) NaCN, (NH₄)₂CO₃, H₂O, 60°C; h) 0.5 N NaOH, reflux; i) ArCH₂COCl, TEA, THF, 0°C; l) CH₂Cl₂, H₂SO₄, MeOH, 40°C

Scheme 42

isocyanide (Meth. A).⁶⁸ The reaction formed compound **258** which was deprotected to **259** and hydrolyzed giving **260a**. A way to amino acid **260b** (*Scheme 42*), protected at the keto moiety, was reported from **154** (Meth. A). The Strecker reaction afforded nitrile **261**, then transformed into hydantoin **262**. The hydrolysis of the heterocyclic ring under basic conditions gave amino acid **260b**.⁶⁹ Alternatively,⁷⁰ compound **260b** was obtained by hydrolysis with sodium hydroxide of the hydantoin **262** directly obtained from acetal **154** with sodium cyanide and ammonium carbonate. Yields were not reported. The 4-keto amino acid derivatives **264**⁷¹ (*Scheme 42*) (used as insecticide) were prepared from aminonitrile **261** which was acylated to compounds **263**. The nitrile group was transformed into ester **264** by reacting with CH_2Cl_2 , H_2SO_4 and methanol. By an analogous procedure, the synthesis of 4-methoxy derivatives was reported.

ii. Polysubstituted compounds

Several dihydroxy- Ac_6c derivatives were reported, *i.e.* the 2,4-, 2,5-, 2,6- and 3,4-derivatives. In most cases the above described amino acidic compounds were used for further transformations. The synthesis of the 2,4-dihydroxy derivative **190**⁵⁰ (Meth. A) (*Scheme 31*) was reported from oxazoline **180b**. The keto group was selectively reduced giving the *O*,*O*-*cis* dihydroxy compound **183**, transformed into amino acid **190** (51% overall yield).

Regio- and diastereoselective syntheses of 2,5-dihydroxy derivatives were reported from the 2-hydroxy derivatives 168 and 169 (Meth. A) (Scheme 30).48 The cis relationship between the hydroxy groups was ensured starting from esters 168a,b which, through the iodooxazination reaction followed by reduction of iodine with tributyltin hydride, were transformed into 171a,b in 70-75% overall yields. On reaction with HCl, compound 171b was converted into the expected dihydroxy derivative 172b (92%), but 171a gave amino acid 143a. To ensure the trans relationship between the hydroxy groups, the iodo-lactonization reaction was applied to acids 169a,b. According to Scheme 30, these compounds were transformed into lactones 173a (41%) and 173b. From 169b a second regioisomer 174 was obtained (173b/174, T= 25°, 1:2; T= 45°, 1:3.5). The hydrolysis of both the lactone and benzamido groups in compounds 173 and 174, afforded 2,5- and 2,4-dihydroxyamino acids 175a (67%), 175b (89%) and 176 (56%), respectively. As for the corresponding Ac_sc derivatives, the methodology D was used for the preparation of the chiral (1S,3R,4S)-1-amino-3,4-dihydroxycyclohexanecarboxylic acid derivative 109 (62% overall yield) from functionalized lactim 105b through the dihydroxy derivative 107b, which was the major isomer (106b/107b, 6:82) (Scheme 18).²⁹ In contrast to the Ac₅c analogue, the N,O-trans relationship was preferred in this case.

2,6-Dihydroxy Ac₆c compounds 266^{72} (*Scheme 43*) were prepared by a condensation reaction of glutaraldehyde and nitroacetate (intermediate 265) (Meth. B) and reduction and hydrolysis. The *trans* relationship between acetate and acetamido groups was proposed for compound 267. From (-)-quinic acid 268^{73} the chiral 1-amino-3,4,5-trihydroxycyclohexanecarboxylic acid 270 was obtained according to *Scheme 44* (Meth. A). Compound 268 was trans-

formed into the lactone **269a** which was tosylated to compound **269b**. This was transformed into **270** by reaction with ammonia and hydrolysis.



The enantioselective synthesis (Meth. B) (*Scheme 45*) of 1-amino-2,3,4,5-tetrahydroxycyclohexanecarboxylic acid **274** was reported from the azidolactone **272**, obtained from **271**, which was deprotected and reduced to amino compound **273**. The hydrolysis of the lactone function gave the corresponding amino acid **274** in 56% yield.^{31b}



4. Sulfur Ac_ec Compounds

According to synthetic *Scheme 21*, the 2-thiobenzyl derivative **119b** was synthesized as described for the 2-thio Ac_5c analogue.³³ The 3-methylthio derivatives **122b** (stereomeric mixture) were obtained (*Scheme 21*) from 2-cyclohexenone (Meth. A) through the nitrile intermediate **121b** (36% overall yield).³⁴

5. Phosphorus Ac₆c Compounds

The diastereoselective synthesis of the 3-phosphino Ac_6c compound 277,⁷⁴ an inhibitor of glutamine synthetase, was reported. Reaction of 2-cyclohexenone with methyl phosphonite afforded 275. It was transformed into spiro hydantoin derivatives 276 (92:8). The major isomer is indicated in *Scheme 46*. The hydrolysis of 276 gave the amino acid derivative 277, having *N*,*P*-trans relationship, in 96% *d.e.*



a) MeP(OEt)₂, EtOH; b) 6N HCl, reflux; c) KCN, (NH₄)₂CO₃, EtOH/H₂O, 55°C (73%); d) Ba(OH)₂, H₂O, reflux, then Dowex 50 (NH₄OH), then NaOH (60%)

Scheme 46

Two diastereomeric bioactive 3-phosphono derivatives **135a** and **135b** (1:4) were synthesized according to *Scheme 23*, already discussed for the Ac_5c analogues. The amino nitrile derivatives **132a** and **132b** were obtained in 81% yield and hydrolyzed to compounds **135**.³⁶

VI. 1-AMINOCYCLOHEPTANE-1-CARBOXYLIC ACIDS

Few examples of heterosubstituted Ac_7c compounds were reported, all of them having an hydroxy group as substituent. For their preparation *i*) the RCM reaction (Meth. D) and *ii*) the 1,3-dipolar cycloaddition reaction (Meth. C) were used.

1. Oxygen Ac,c Compounds

The preparation of unsaturated β -hydroxy- and γ -hydroxy Ac₇c compounds was reported using the RCM reaction (Meth. D). Both diastereomeric β -hydroxy amino esters 225 and 226²⁶ and the corresponding ketone 230⁶¹ were prepared in satisfactory yield according to the pathways depicted in *Scheme 38* (see analogous Ac₆c syntheses for details). According to the synthetic pathway depicted in *Scheme 39*, both diastereomeric unsaturated γ -hydroxy Ac₇c compounds were obtained from⁶³ bislactims 234b and 235b deriving from 233b (36 and 43% yield, respectively). The RCM reaction did not work when applied directly to hydroxy compounds which were transformed into the acetoxy derivatives 234c and 235c. Good yields were obtained when these latter were cyclized giving 236b and 237b. After hydrolysis the unsaturated amino esters 240 and 241 were obtained in 48 and 30% yield, respectively, having the *N*,*O*-trans and *N*,*O*-cis relationships, respectively, as demonstrated by the lactone structure of compound 240. The preparation of 4-hydroxy Ac₇c compound 282 was done by an intramolecular cycloaddition reaction of nitrone 279a functionalized with an allyl chain (Meth. C) (*Scheme 47*).⁷⁵



The reaction afforded cycloadduct **280** transformed, by hydrogenolysis, into **281**. The catalytic hydrogenation of **281** under high pressure led to the cycloheptane amino ester **282** with N,O-cis relationship. Using the same synthetic strategy, 4-hydroxycyclooctyl- **283** and 5-hydrox-ycyclononyl-1-amino esters **284** were obtained from **279b,c**, respectively.

VII. 2-AMINOBICYCLO[3.1.0]HEXANE-2,6-DICARBOXYLIC ACIDS

A large number of heterosubstituted 2-aminobicyclo[3.1.0]hexane-2,6-dicarboxylic acid derivatives were reported because of their interest as potent agonists on the aminoacidic receptors in the CNS system. As heteroatoms, F, N, O, S and P were linked at the C-5 ring both at C-3 and/or C-4. The preparation of a series of fluoro-substituted compounds at C-3 ring was also reported. The main synthetic approaches to these compounds were *i*) the cyclocondensation reaction giving a heterofunctionalized bicyclo[3.1.0]hexane ring (Meth. B) and *ii*) the cyclopropanation reaction of cyclopentenone (Meth. C) followed by functionalization of the cyclopentyl ring. In this case the ethyl 2-oxo carboxylate **285**, obtained from cyclopropanation reaction of a large number of heterosubstituted Ac_[3.10]c compounds.

1. Halo Ac_{13,1,01} c Compounds

Several fluoro-2-aminobicyclo[3.1.0]hexane-2,6-dicarboxylic acids (*i.e.* 3-fluoro-, 4-fluoro-, 3,3-difluoro-, 6-fluoro-4-hydroxy- and 6-fluoro-4-oxo) were prepared and in some cases both diastereoselective and enantioselective syntheses were reported. Compound **285** was used to prepare 3-fluoroamino acids **292-294**⁷⁶ (*Scheme 48*). α -Fluorination of ketone **285** produced a mixture of the bis-fluorinated compound **288** (27%) and of two diastereomeric compounds **286** and **287** (50%, 1:3). These latter were reacted under Bucherer-Berg conditions to yield three hydantoins **289**, **290** and **291** which were hydrolyzed to the corresponding amino acids **292,293** and **294**. The racemic hydantoin **289** was resolved and each enantiomer gave (+)-

or (-)-292. Starting from difluoro intermediate 288, the 3,3-difluoro amino acid 296 (26%) was obtained through hydantoin 295. A different and more efficient approach for the chiral synthesis of compound N, F-cis (+)-292 was followed from chiral ketone 285, which was transformed into the unsaturated ketone (-)-297.



a) EtO₂CCH₂SMe₂•Br, DBU, PhMe; b) LHMDS, TMSCl, THF, then (PhSO₂)₂NF, CH₂Cl₂ (50%); c) (NH₄)₂CO₃, KCN, EtOH/H₂O; d) 60% H₂SO₄; e) 2.5 or **3M** NaOH, H₂O; f) LHMDS, TMSCl, THF, then Pd(OAc)₂, MeCN (86%); g) TBHP, Triton B, PhMe (73%); h) KF•HF, ethylene glycol (46%); l) H₂, Pd/C, EtOH (75%) **Scheme 48**

The epoxidation reaction gave a single diastereomer (+)-298 which, on reaction with potassium fluoride in ethylene glycol, gave two unsaturated fluorinated esters (-)-299a,b (18:28). Reduction of the double bond followed by Bucherer-Berg reaction and hydrolysis afforded 1S, 2R, 3S, 5R, 6S-(+)-292 (48%). For the preparation of 6-N, F-cis fluoroamino acids 303,307 and 310⁷⁶ a different approach was followed (Meth. B) (Scheme 49). In fact, starting from ethyl Z-2-fluoro-5-carboxy-2-pentenoate 300, an intramolecular reaction using Cu(TBS)₂ afforded compound 301 which was transformed into the amino acid 1R*,2S*,5R*,6R*-303 (34%) via



a) (COCl)₂, hexane, reflux, then CH₂N₂, Et₂O, then Cu(TBS)₂, benzene, reflux (27%); b) 1N NaOH; c) (NH₄)₂CO₃, KCN, EtOH/H₂O (99%); d) 60% H₂SO₄, 150°C; e) LHMDS, TMSCl, THF, then Pd(OAc)₂, MeCN (89%); f) TBHP, Triton B, PhMe (98%); g) (PhSe)₂, NaBH₄, AcOH, EtOH (76%); h) EDC•HCl, EtOH, DMAP, DMF; i) TBDSMCl, imidazole, DMF, then HS(CH₂)₂SH, BF₃•Et₂O, CHCl₃; 1) DMSO, DCC, Py-TFA (73%)

Scheme 49

hydantoin **302**. The 4-hydroxy and 4-oxo-amino acids $1R^*$, $2S^*$, $4S^*$, $5S^*$, $6S^*$ -**307** and $1R^*$, $2S^*$, $5S^*$, $6S^*$ -**310** were prepared from **301** by way of epoxide **305** and unsaturated ketone **304**. The epoxide was regioselectively reduced to 4-hydroxy ketone **306** in which the fluorine and oxygen atoms are *trans*. According to the usual synthetic procedure reported before, compound **306** was transformed into amino acid **307** in very low yield (3%). The protection of the keto group and the oxidation of the hydroxy group in compound **306** gave intermediate **308** (48%), the precursor of the 4-keto-amino acid **310**. The synthesis of (+)- and (-)-**310** was achieved from chiral hydantoins **309**. From resolved pure enantiomers of 6-fluoroketone **301** both the syntheses of chiral (+)- and (-)-**303** and (+)-**310** were reported following the above described procedures. According to *Scheme 51* (see p. 186), the $1S^*$, $2R^*$, $4S^*$, $5S^*$, $6S^*$ -4-fluoro-2-amino acid **331** was obtained by reacting the 4-hydroxy compound **324a** with diethy-laminosulfur trifluoride.⁷⁷

2. Nitrogen Ac_{13,1,0)}c Compounds

Amino-(2,3- and 2,4-derivatives), azido- and nitro-substituted amino acids were reported. The preparation of chiral (*1S*,2*R*,3*S*,5*R*,6*S*)-2,3-diaminobicyclo[3.1.0]hexane-2,6-dicarboxylic acid **318**⁷⁸ (*Scheme 50*) was made from hydroxy compound **315** (see below for its prepa-

ration) which was transformed into triflate **316**. The reaction with sodium azide formed the diazido derivative **317** as single diastereomer which was reduced and hydrolyzed to the diamino



a) DIPEA, THF, BuLi, *N*-phenyl-*bis*(trifluoromethylsulfonyl)imine, -78 to 25°C (87%); b) Pd(OAc)₂, Ph₃P, BnOH, DMF, CO (75%); c) K₂[OsO₂(OH)₄], (DHQD)₂PHAL, K₃Fe(CN)₆, K₂CO₃, MeSO₂NH₂, *t*BuOH, H₂O (46%, *ee* 63%; 26%, *ee* 99%); d) SOCl₂, CH₂Cl₂, 40°C, then NaIO₄, RuCl₃•H₂O (98%); e) NaN₃, H₂O, acetone, 50°C (62%); f) (TfO)₂O, Py, CH₂Cl₂, -78°C (86%); g) NaN₃, DMF, 80°C (49%); h) AcOH, H₂O, H₂, Pd/C, then 10% HCl (87%); i) CH₂Cl₂, PCC, 0°C (78%); l) thioacetic acid, 70°C, then LiBH₄, EtOH, H₂O, -50°C (88%), then 10% HCl (70%)

Scheme 50

acid **318** in which the two nitrogen atoms are *cis*. Diastereoselective synthesis of (1R*,2R*,4S*,5S*,6R*)-4-azido-, -4-amino- and -4-nitro-2-aminobicyclo[3.1.0]hexane-2,6-dicarboxylic acids was reported (*Scheme 51*) from tosylated **324b**. The azido derivative **325a** was obtained by reacting the tosylate with azide ion. The reduction of the azido group gave the amino compound **325b**. Several 4-amino derivatives were also reported by reacting amine **325b** with the appropriate reagent.⁷⁷ The oxidation reaction of the amino group to nitro group with peracid gave **326** in poor yield. Finally, the deprotection of amino and carboxy groups gave the 4-nitro-amino acid **327** (*Scheme 51*).⁷⁹ The 4-hydroxyimino compounds **329** (*E/Z*, 2:1) were obtained from ketone **328** on reaction with hydroxylamine and hydrolysis.⁷⁷

3. Oxygen Ac_{13,1,01}c Compounds

Two diastereomeric 3-hydroxy, the N,O-trans 4-hydroxy and the corresponding 3- and 4-cheto derivatives were synthesized. Furthermore, the chiral 3,4-dihydroxy compounds were reported. The synthesis of diastereomeric chiral (1S,2R,3R,5R,6S)- and (1S,2R,3S,5R,6S)-3-hydroxyamino



a) TMSCl, TEA. CH₂Cl₂, 0°C then Pd(OAc)₂, MeCN (80%); b) TBHP, DBU, THF, 0°C (89%); c) *N*-acethyl-L-cysteine, Na₂B₄O₇, (PhSe)₂, H₂O, EtOH, THF (82%); d) (NH₄)₂CO₃, KCN, EtOH/H₂O; e) 2M NaOH, then EtOH, SOCl₂, 0°C, then NaHCO₃, THF, Boc₂O (26% from **323a**); (f) TsCl, Py (91%); g) NaN₃, DMSO, 35°C (98%); h) Ph₃P, THF/H₂O (62%); i) mClPBA, CHCl₃ (9%); l) EtOAc, HCl, 0°C, then 1N NaOH (**327**: 71%; **330**: 31%); m) DAST, CH₂Cl₂; n) PDC, CH₂Cl₂ (98%); o) AcOEt, HCl, 0°C, then NH₂OH+HCl, AcONa, EtOH/H₂O, 80°C (84%), then 1N NaOH/THF (60-68%) p) 1N NaOH (90%); q) method d then DMF, NaHCO₃, BnBr, 100°C (19%); r) Jones' reagent, acetone, 0°C (88%)

Scheme 51

acids was done using an original synthetic stategy starting from 285 (Scheme 50)⁷⁸ whose enol triflate 311 was transformed into unsaturated carboxylate 312. Asymmetric dihydroxylation gave the chiral *cis*-diol 313 which was protected at oxygen atoms. By reacting sulphate 314 with sodium azide compound 315 was obtained which was reduced and hydrolyzed to chiral amino acid 319 having *N*,*O*-trans atoms. By contrast, when 315 was oxidized to ketone 321 and then reduced and hydrolyzed. A mixture of the two diastereomeric alcohols 319 and 320 (1:1) was obtained. The diastereoselective synthesis of $(1R^*, 2R^*, 4R^*, 5S^*, 6S^*)$ -4-hydroxy-2amino[3.1.0]cyclohexane-2,6-dicarboxylic acid **332**⁷⁷ was reported from hydroxy ketone **322** obtained by regioselective reduction of epoxide **298** (*Scheme 51*). The hydroxyketone **322** was trasformed into a mixture of hydantoins (1:1). The desired diastereomer **323a** was isolated by HPLC (26%) or by crystallization (8%) and hydrolyzed to **332** (90%). Hydantoin **323a** was transformed into protected 4-hydroxyamino acid **324a**. The synthesis of the methoxy derivative was also reported. Two different synthetic approaches to 4-oxoamino acids were reported (*Scheme 51*).⁷⁷ The first gave poor yield (19%) and was done by transformation of hydroxyketone **322** into benzylated hydantoin **323b** oxidized to ketone **333**. Deprotection was not attempted. The second route resulted in the 4-oxo-amino acid **330** starting from protected amino acid **324a** which was oxidized to ketone **328** and then hydrolyzed.

The enantioselective synthesis of 1S,2R,3S,4R,5R,6R-3,4-dihydroxy-2-aminobicyclo[3.1.0]hexane-2,6-dicarboxylic acid **341** was performed from the chiral unsaturated ketone **334** (Scheme 52).⁸⁰



Scheme 52

The cyclopropanation reaction of **334** (Meth. C) occurred in quantitative yield and gave a single diastereomer **335**. The Bucherer-Berg and Strecker reactions resulted in the hydantoin **336** and nitrile **337**, as pure isomers, having the amino group *cis* to the hydroxy ones. By contrast, using a modified Corey-Link reaction, it was possible to prepare the amino acid derivative **341** having the opposite configuration at C-2. On reacting **335** with $CHCl_3$ in the presence of the base, compound **338** was obtained and was rearranged to **339** by sodium azide in basic conditions. Reduction of azido group to **340**, protection of amino group and deprotection of hydroxy groups afforded the chiral amino acid derivative **341**.

4. Sulfur Ac_{13,1,01}c Compounds

A series of $(1S^*, 2R^*, 4S^*, 5S^*, 6S^*)$ -4-thioaryl- or -4-thioalkyl-2-aminobicyclo[3.1.0] hexane-2,6-dicarboxylic acids **343** were prepared as depicted in *Scheme 53* from intermediate **297** which was reacted with mercaptans giving **342** in good yield. **342** was transformed into amino acids **343** via the Bucherer-Berg reaction. Oxidation to sulfoxide and sulfone was also described.⁸¹

5. Phosphorus Ac_{13,1,01}c Compounds

Using the Strecker reaction in the presence of alumina and ultrasound, the 1S*,2R*,4R*,5S*,6S*-2-aminobicyclo[3.1.0]hexane-2,6-dicarboxy-4-phosphonic acid **345** was prepared from intermediate **344** obtained by reacting **297** with triethyl phosphite (*Scheme 53*).⁷⁷



a) RSH, THF, TEA; b) (NH₄)₂CO₃, KCN, EtOH/H₂O; c) 2N NaOH; d) (EtO)₃P, PhOH, 100°C (92%); e) KCN, NH₄Cl, Al₂O₃/ultrasound, then MeCOCl, DIPEA (55%), then 6N HCl, reflux (99%)

Scheme 53

VIII. 2-AMINOBICYCLO[2.2.1]HEPTANE-2-CARBOXYLIC ACIDS

Two general methodologies were used for the preparation of heterosubstituted 2aminonorbornane-2-carboxylic acid derivatives: *i*) the Diels-Alder reaction applied to heterosubstituted dienes or dienophyles (Meth. C) and *ii*) the hetero-functionalization of norbornane/norbornene ring (Meth. A) obtained through a Diels-Alder reaction. The first offers the advantages depicted for cyclohexyl derivative syntheses and is the more representative. The formation of both *exo-* and *endo-* diastereomeric compounds is achieved. As heteroatoms, only the fluoro, oxygen and sulfur atoms are linked to the norbornane ring.

1. Halo Ac_{12.2.11}c Compounds

The diastereoselective synthesis of 2-fluoro-6-aminonorbornane-2,6-dicarboxylic acid⁸² was reported from the 2-fluoronorbornene derivative *exo*-**347a**, obtained as single diastereomer from Z-**346a** by cycloaddition reaction with cyclopentadiene **136l** (Meth. C) (*Scheme 54*).



a) cyclopentadiene **136**I, Et₂AlCl, CH₂Cl₂ (**347a**: 72%, **347b**: 90%); b) BH₃·SMe₂, C₁₂H₂₆/THF, then H₂O₂, NaOH (68%); c) Dess-Martin reagent, CH₂Cl₂ (99%); d) (*S*)-1-phenylethylamine, TiCl₄, then TMSCN, AlCl₃ (70%); e) HCl, AcOH, then CH₂N₂ (49%); f) Ti(O-*i*Pr)₄, BnOH (69%); g) H₂/Pd(OH) (68%); h) NaOH, then BnOH, EDC (70%)

Scheme 54

Compound 347a was hydroxylated giving two regioisomeric compounds 348 and 349 (1.7:1) with *exo* selectivity. The major isomer 348 was oxidized to the corresponding ketone which reacted poorly in both the Strecker and Bucherer reactions. However, using (S)-phenylethy-lamine in the presence of TiCl₄ followed by trimethylsilyl cyanide, two diastereomers 350a,b (31:39) were formed. After separation, 350a and 350b were transformed into the corresponding chiral amino acids 352a,b according to Scheme 54. The same authors report on the chiral synthesis of 1S,2S,4S,6S-352a. Starting from chiral acrylate Z-346b and cyclopentadiene 136l the chiral *exo-* 347b (92% *d.e.*) was obtained and transformed into the chiral compound (-)-352a.

2. Oxygen Ac_(2,2,1)c Compounds

Both 3-, 5- and 6-hydroxy $Ac_{[2.2.1]}c$ compounds were prepared and, depending on the synthetic approach, the *exo* and/or *endo* selectivity was achieved. Regio- and diastereoselective syntheses of polyhydroxylated compounds are described. The Diels-Alder reaction of heterosub-

stituted dienophiles and cyclopentadiene is the classical method to obtain 2-amino-3-hydroxynorbornene-2-carboxylic acids (Meth. C).

Cufos *at al.*⁸³ reported the synthesis of a mixture of *exo-355* and *endo-355* adducts (4:1) by a "one pot" reaction starting from hippuric acid **353**, trifluoroacetic anhydride and cyclopentadiene, *via* oxazolone intermediate **354** (*Scheme 55*). The hydrolysis of the oxazolone ring was



Scheme 55

not reported. The 2-amino-3-hydroxynorbornane-2-carboxylic acids *exo-360* and *endo-360*^{84a} (*Scheme 56*) were obtained from oxazolone Z-12i and cyclopentadiene 136j (Meth. C). The



a) cyclopentadiene **136j**, Lewis acid, CH₂Cl₂ (from **12i**: 70-90%; from **177**: 45-50%); b) **357a**: THF, HCl (100%); **358a**: EtOH, Me₂NH (60%), **359a**: EtOH, H⁺ (90%); c) H₂/ Pd, EtOH (100%); d) 20% HCl, 100°C (80-95%); e) **136**, Mg(ClO₄)₂, ultrasound, CH₂Cl₂ (90%)

Scheme 56

cycloaddition reaction was catalyzed by Lewis acids and formed two cycloadducts *exo-356* and *endo-356* (70:30). Different Lewis acids (EtAlCl₂, Mg(ClO₄)₂, Ce(OTf)₄, and Yb(OTf)₃) were tested and the best results were obtained with EtAlCl₂ (74%), Li(ClO₄)₂ (88%) and Mg(ClO₄)₂ (90%). The hydrolysis of the oxazolone ring to compounds **357a** followed by deprotection to compounds **358a**, reduction and hydrolysis gave the corresponding amino acids *exo-* and *endo-***360**. The synthesis of 1-amino-2-ethoxycarbonyloxyacrylate **177d** and of the chiral analogues **177e**,**f** was reported (*Scheme 56*).^{84b} They were used for a cycloaddition reaction with cyclopentadiene. The acrylate **177d** was less reactive than oxazolone **12i** and the reaction worked both with EtAlCl₂ (45%) and Mg(ClO₄)₂ (50%), giving cycloadducts *exo-* and *endo-***359b**. Interestingly, the *exo/endo* ratio was reverted (25:75) when starting from the same acrylate (**177d**) and EtAlCl₂. Reaction of chiral acrylates **177e**,**f** using Mg(ClO₄)₂ and ultrasound resulted in an improvement of yields (90%) and a 70:30 *exo/endo* ratio was obtained. The cycloaddition reaction **359'c**,**d** and *endo-***359'c**,**d** with satisfactory diastereoselectivity (*exo: 79% d.e.; endo: 87% d.e.*).

The regioselective hydroboration of a series of norbornene amino acid derivatives **362** was studied by Brands⁸⁵ at al. using both BH₃.THF and catecholborane in the presence of a rhodium catalyst followed by oxidative workup (Meth. A) (*Scheme 57*). Exo selectivity was



b: R = Et; $R_1 = COPh$; $R_2 = H$ c: R = Me; $R_1 = CHO$; $R_2 = CH(Me)NBn_2$ d: R = Me; $R_1 = H$; $R_2 = CH(Me)NBn_2$ e: R = Me; $R_1 = CO_2Me R_2 = CH(Me)NBn_2$

a) BH₃•THF, then H_2O_2 , then Ac_2O , TEA, DMAP, CH_2Cl_2 ; b) catecholborane, $(Cl(COD)_2Rh)_2$ •4Ph₃P, THF, then H_2O_2 , then Ac_2O , TEA, DMAP, CH_2Cl_2

Scheme 57

observed in all cases, but the regioselectivity at C-5 (compound **364**) and C-6 (compound **363**) was dependent on the substituents and kind of the transition metal catalyst. Starting from **362a** and operating with BH₃ the **363/364** ratio is 62:38, but in presence of the catalyst a inverted ratio was observed (22:78). Moreover, when the compounds **362c-d** functionalized at C-3 were used, the C-6 regioisomer **363** was preferred in all cases and its amount was increased by use of the catalyzed reaction.

Taking advantage on the use of the iodolactonization reaction starting from *endo*carboxylates (Meth. A), the regio and stereoselective functionalization of C-6 with an hydroxy group can be done giving the N,O-trans compounds (Scheme 58).



a) I₂, NaHCO₃ (46-50%); b) Zn, AcOH (40-92%); c) MeOH, THF, NaOH; d) NaHCO₃, I₂, KI, H₂O; e) SOCl₂, reflux, then NaN₃, acetone, then EtOH reflux; f) (nBu)₃SnH, azobisisobutyronitrile, THF, Et₂O; g) I₂, CH₂Cl₂ (93%) Scheme 58

When compounds endo-365a and 365b were treated with iodine in basic conditions the iodo lactone derivatives 366a,b were isolated, respectively. Attempts to eliminate the iodine atom with zinc in acetic acid produced the starting olefins 365 (Scheme 58).86 Protected lactone 370 was prepared from diethyl 2,2-norbornenedicarboxylate 367a (n = 1) which was selectively hydrolyzed to exo carboxylate 367b (Meth. A) (Scheme 58). The iodolactonization reaction gave the iodo lactone 368 which was transformed, by Curtius reaction, into 369. Iodine elimination with tributyltin hydride afforded lactone 370.87 Instead, when iodo-oxazination reaction on exo compounds was used, the functionalization of C-6 with the oxygen atom (Meth. A) (Scheme 58) occurred giving the N_i , O-cis compound. From exo ester 372 and using iodine, the oxazine derivative 373 was obtained which was the precursor of compound 374 an inhibitor of protein kinase.⁸⁸ The direct formation of amino acid endo-375, having two trans hydroxy groups at C-3 and C-6, was observed when the endo ester 359a was hydrolyzed in acidic conditions (Meth. A) (Scheme 59).89 Four diastereomeric 2-amino-3,5,6-trihydroxynorbornanecarboxylic acids⁸⁹ were prepared with transcis (compound exo-380), cis-cis (compound endo-380), trans-trans (compound exo-381) and cistrans (compound endo-381) relationships between OH-3 and OH-5 and between the latter and OH-6. They were obtained from esters exo- and endo-359a taking advantage of the presence of the double bond and the benzoylamino group in the exo series, and of the carboxy group in the endo series (Meth. A). When esters exo- and endo-359 were reacted with osmium tetroxide the



Scheme 59

diols *exo*-376 and *endo*-376 were obtained, respectively, which were hydrolyzed to aminoacids *exo*- and *endo*-380. The epoxidation reaction of ester *exo*-359 produced compound *exo*-377 which was transformed into oxazine *exo*-378 and hydrolyzed to amino acid *exo*-381. From ester *endo*-359, the epoxide *endo*-377 was obtained together with the lactone *endo*-380. The epoxide *endo*-377 was transformed into *endo*-379 and hydrolyzed to amino acid *endo*-381.

3. Sulfur Ac_{12.2.11}c Compounds

Three diastereomeric 2-amino-6-methylthio-norbornane-2-carboxylic acids were reported in the literature (Meth. A). The first one⁹⁰ (*Scheme 60*), with an *exo* methylthio group, was prepared from acetylthio-ketone **384** obtained from alcohol **382** through addition of thio-lacetic acid followed by oxidation of the hydroxy group (regioisomeric mixture: **383/384**, 1:1). Compound **384** was converted into the methylthio derivative and, by the Bucherer reaction, transformed into a mixture of diastereomeric spirohydantoins **385** and **386** (1:4). The hydrolysis of the major isomer **386** gave amino acid **387**.



a) AcSH, C₆H₆, AlBN; b) Jones' reagent, 0°C (88%); c) MeI, MeONa (85%); d) (NH₄)₂CO₃, KCN (95%); e) Ba(OH)₂ 120°C, then H⁺(90%)

Scheme 60

Both exo^{-91} and *endo*-amino acids⁹² **392** (Meth. A) (*Scheme 61*) having an *endo*-thiomethyl group were reported by Glass *at al.* starting in the first case from alcohol **390** obtained from olefin **388** as a regioisomeric mixture with **389** (5:3, 83%). Compound **390** was



a) BH₃, THF, then H₂O₂, NaOH (83%); b) TBDMSCl, imidazole DMF; c) DIBALH, toluene;
d) DMSO, oxalyl chloride, CH₂Cl₂ (28%); e) (NH₄)₂CO₃, KCN, 80°C, then Ba(OH)₂, then H⁺ (51%);
f) N,N-diisopropylamine, THF, -78°C, BuLi, HMPA, O-(mesitylenesulfonyl)hydroxylamine (38%);
g) MeOH, H₂O, NaOH

Scheme 61

transformed into ketone **391** in low yield (28%) which gave **392** (51%) after Bucherer reaction and hydrolysis. *Endo-392* was obtained by a basic amination reaction of ester **393**. The reaction gave a single diastereomer **394** which was hydrolyzed to the corresponding amino acid *endo-392*.

IX. 2-AMINOBICYCLO[2.2.2]OCTANE-2-CARBOXYLIC ACIDS

Only oxygen substituted $Ac_{[2,2,1]}c$ compounds were described in the literature. The 1methoxy- or 1-silyloxy-1,3-cyclohexadienes **136m,n** were used in the cycloaddition reaction with several dienophiles for the preparation of 2-aminobicyclo[2.2.2]oct-5-ene-2-carboxylic acid derivatives in which an oxygen atom is linked at C-1 (Meth. C).

1. Oxygen Ac_{12.2.11}c Compounds

Reacting diene 136m with acrylate 177c gave a single regioisomeric adduct *exo-395* (*Scheme 62*).⁹³ Using chiral S-methyleneoxazinone 396 and diene 136m the chiral spiro compound 397 was obtained as the major isomer (¹H NMR: 397: 94%; other diastereomers: 6%) (*Scheme 62*).⁹⁴



The reaction of aminoacrylates 177g-l with diene 136n gave two diastereomeric compounds *exo*-398 and *endo*-398 (*Scheme 63*) with the same regiochemistry but with a



403b: X = I, R = H

a) PhMe, 120°C (51-72%); b) R = SiMe₃: MCPBA, NaHCO₃, toluene, 25°C (75-97%); c) CH₂Cl₂, TiCl₄, -78°C (36-66%); d) R = H: CH₂Cl₂, BF₃•Et₂O (100%), then MCPBA, toluene, 0°C (67%); e) NBS, dioxane, H₂O, 25°C (*endo:* 60%, *exo:* 88%); f) THF, *t*BuOK, -78°C (60%); g) I₂, CHCl₃, H₂O (lactone 74%, urethan 22%)

Scheme 63

different *exo/endo* ratio depending on the substituent on nitrogen atom.⁹⁵ In fact, from **177g** an 1.6:1 *exo/endo* ratio was found. In other cases the ratio was in favor of the *endo* isomer and the best result was obtained when $R_2 = CF_3CO$ (*exo/endo*, 1:3.3). The adducts were epoxidized, the stereochemical results depending both on the *exo* or *endo* configuration of the starting material and, in the case of the *exo* adduct, on the kind of R_1 and R_2 groups.⁹⁶

Starting from the *endo* adducts **398**, the epoxidation reaction took place from the less hindered face of the olefin giving single diastereomers *anti*-**399** which were transformed into lactones **400** by reacting with TiCl₄. Instead, starting from the *exo* adducts **398** a mixture of isomeric epoxides *anti*-**401** (major) and *syn*-**401** was obtained. Interestingly, when *exo*-**398** having R_2 = Phth was desilylated and then epoxidized, only the *syn* epoxide **401** was otained. By contrast, starting from *exo*-**398** with R_2 = CF₃CO the same reaction sequences produced only the *anti* epoxide **401**. In order to obtain the *syn* epoxides the same authors tested a different synthetic approach *via* halohydrin.⁹⁷ Treating the *endo* adduct **398** with NBS in aqueous dioxane, a mixture of the corresponding halohydrin **402** and lactone **403a** was obtained (**402/403a**, 5:1). The halohydrin **402** was quantitatively transformed into **403a** by a basic treatment. Under the same reaction conditions the *exo* adduct **398** afforded a mixture of bromo oxazine **404** and bromo urethan **405a** (**404/405a**, 1:1.4). By reaction with iodine in water and starting from a mixture of *exo* and *endo* adducts the corresponding iodo lactone **403b** and iodo urethan **405b** were obtained. The 6-hydroxy lactone **371** was obtained from **367a** (n = 2) according to the synthetic pathway depicted for the norbornane analogue **370** (Meth. A) (*Scheme 58*).⁸⁷

X. MISCELLANEOUS

The addition of amines to 1,2-epoxyindane-1-carboxylate derivatives **406** gave a mixture of regioisomeric β -amino- α -hydroxy- and α -amino- β -hydroxy acid derivatives **407** and **408** (*Scheme 64*). A different ratio of the two compounds was obtained depending on the bulkyness of the ester function in **406** and of the attacking nucleophile.⁹⁸



A series of ethyl 2-aminoindane-2-carboxylates **410** was prepared as precursors for the preparation of compounds having anthropodicide activity (*Scheme 65*). Keto esters **409** were aminated in basic conditions using the imine derived from cyclohexanone and hydroxylamine-*O*-sulfonic acid giving **410**.¹⁰⁰ Steroidal amino acid **415** (having digitalis steroidal skeleton), with



the amino acid functions on C-5 ring, was produced from steroidal compound **411** which was transformed into acyl azide **412** and pyrolyzed to the cyclic urethan **413**. Hydrolysis of this ring and protection both of nitrogen atom and tertiary hydroxy produced intermediate **414** which was transformed into amino acid **415** (*Scheme 66*).⁹⁹



a) triphosgene, pyridine, CH₂Cl₂; b) NaN₃, Me₂CO (72%); c) tetrachloroethane, 140°C (70%); d)KOH, EtOH; e) DHP, TsOH, dioxane; f) chloromethyl ethyl ether, DIPEA, CH₂Cl₂, 0°C; g) Boc₂O, NaOH, *t*BuOH (52%); h) PDC, CH₂Cl₂; i) KMnO₄, NaH₂PO₄ *t*BuOH; l) TsOH, MeCN/H₂O (48%)

Scheme 66

Carbomethoxyaziridines 417, obtained from 416 and phenyl azide, were the starting material for the diastereoselective preparation of tetrahydronaphthalene derivatives 418 (85-90%) after their treatment with organic acids (*Scheme 67*).¹⁰¹



a) PhN₃, CH₂Cl₂; b) RCO₂H, benzene (85-90%)

Scheme 67

ABBREVIATIONS

AlBN = azobisisobutyronitrile

Boc-L-Phe = *N*-*t*-butoxycarbonyl-L-phenylalanine

Bn = benzyl

Bz = benzoyl

CAN = ceric ammonium nitrate

Cbz = carbobenzyloxy

ClPBA = chloroperbenzoic acid

CTACl = cetyltrimethylammonium chloride

 $Cu(TBS)_{\gamma} = bis(N-t-butylsalicylaldimine)$ copper (II)

DABCO = 1,4-diazabicyclo[2.2.2]octane

DAST = diethylaminosulfur trifluoride

DBN = 1,5-diazabicyclo[4.3.0]non-5-ene

DBU = 1,8-diazabicyclo[5.4.0]undec-7-ene

DEC = 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide

DEAD = diethyl azodicarboxylate

DHP = 3,4-dihydro-2H-pyran

(DHQD)₂PHAL = bis(dihydroquinidine)phthalazine

DIBAL = diisobutylaluminum hydride

DIPEA = diisopropylethylamine

DMAP = 4-dimethylaminopyridine

DME = ethylene glycol dimethyl ether

DMF = dimethylformamide

DPM = diphenylmethyl

DPPA = diphenylphosphoryl azide

EDC = 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide

HMPA = hexamethylphosphorotriamide

Ipc = isopinocamphenyl

LDA = lithium diisopropylamide

LHMDS = lithium hexamethyldisilylamide

MCPBA = m-chloroperbenzoic acid

Men = menthyl

MsCl = mesyl chloride

NHPT = 1,2-dihydro-1-hydroxypyridine-2-thione

NBS = N-bromosuccinimide

NIS = *N*-iodosuccinimide

NMM = *N*-methylmorpholine

NMO = N-methylmorpholine N-oxide

NMP = 1-methyl-2-pyrrolidinone

Ns = 4-nitrobenzenesulfonyl

PCC = pyridinium chlorochromate

PDC = pyridinium dichromate

PEA = phenylethylamine

Piv = pivaloyl

PMB = p-methoxybenzyl

 $PMBNH_2 = p$ -methoxybenzylamine

PS = Pseudomonas cepacia (Amano)

PTC = phase-transfer catalysis

Py = pyridine

RCM = ring closing metathesis

TBDMSCl = t-butyldimethylsilyl chloride

TBHP = *t*-butylhydroperoxide

TEA = triethylamine

TFA = trifluoroacetic acid

Tf = trifluoromethylsulfonyl

TMEDA = N, N, N', N', -tetramethylethylenediamine

TMGA = tetramethylguanidine

TMSOTf = trimethylsilyl triflate

TMSCl = chlorotrimethylsilane

TMSCN = trimethylsylil cyanide

TMS = trimethylsilyl

WSCD = 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide HCl

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